

Make Your Job Simply and Efficiently

A Process mA Loop Calibrator/ MultiMeter

mA Simulate
mA Source
Loop 24V
Scan/Ramp
Multimeter
Smart Charger



Main Fields of Application:

Process industries, Metallurgy, Power generation, Research, Laboratories, Maintenance, After sales service, Education and so on.

User Programmable Functions

Process mA Loop Calibrator/Multimeter

INSTRUCTION MANUAL

REVISION HISTORY

Version	Change Summary	Date	Author
1.0	Created	2004/10/08	LT
1.1	1. Replace the figure-44 2. Change page 82 for battery charge 3. Change page 86 for adaptor 4. Specify thermal condition for DC Current accuracy	2005/02/25	LT
1.2	1. Change loop power on page 70, 76, 85 2. Change optional accessories on page 86	2005/12/23	LT

Copyright Statement

Copyright© 2004 Larry Tsai. All rights reserved. No part of this publication may be reproduced in any form or by any manner or used to make any derivative such as translation, transformation, or adaptation without our authorization and permission. All the Trademarks belong to their respective proprietors.

User Programmable Functions

Contents

SAFETY INFORMATION	1
QUICK START	3
OUTPUT- SETUP AND OUTPUT A PROCESS CALIBRATION SIGNAL	3
INPUT- ACV AND FREQUENCY MEASUREMENTS	4
INTRODUCTION.....	5
GETTING START WITH YOUR METER.....	7
DISPLAY ILLUSTRATION.....	7
ROTARY SWITCH.....	8
INPUT AND OUTPUT TERMINALS	9
PUSH-BUTTON OPERATIONS	10
INPUT OPERATIONS	10
OUTPUT OPERATIONS	13
POWER-ON OPTIONS	15
HOW TO ENTER SETUP MODE.....	15
FACTORY DEFAULT.....	16
BAUD RATE	17
PARITY CHECK.....	18
DATA BIT.....	18
ECHO	19
PRINT ONLY	19
PERCENTAGE (%) SCALE FOR 4-20mA OR 0-20mA MEASURING.....	20
MINIMUM FREQUENCY MEASURING	20
BEEP FREQUENCY	21
TEMPERATURE UNIT	22
DATA HOLD/REFRESH HOLD	23
AUTO POWER OFF.....	24
BACKLIT DISPLAY.....	25
DUAL DISPLAY	26
SIMPLE AND EFFICIENT MA LOOP CALIBRATOR.....	27
SET COARSE OR FINE ADJUSTMENT	27
STEP OUTPUT.....	28
FAST SPAN CHECK	28
SCAN OUTPUT	29
RAMP OUTPUT.....	32
SELF-PROTECTION	35
OUTPUT/ STANDBY	35

LOW BATTERY/ BATTERY CAPACITY	35
OVERLOAD ALERT FOR VOLTAGE MEASUREMENT.....	36
CALCULATION FUNCTION	37
DYNAMIC RECORDING	37
DATA HOLD (MANUAL TRIGGER)	39
REFRESH HOLD (AUTO TRIGGER)	39
RELATIVE (ZERO)	40
1 MS PEAK HOLD	41
REMOTE COMMUNICATION	43
MULTI-DISPLAY MULTIMETER	45
SELECTION BY Hz BUTTON	45
SELECTION BY DUAL BUTTON	47
TEMPERATURE MEASUREMENT	49
OPERATE IN PROCESS FIELD	51
LINE POWER VOLTAGE MEASUREMENT	51
LOOP POWER MEASUREMENT	52
PRESSURE TRANSDUCER MEASURING	53
LOOP CURRENT MEASUREMENT	54
SOURCE MODE OF mA OUTPUT	55
SIMULATING MODE OF mA OUTPUT	56
SIMULATION OF A TWO-WIRE TRANSMITTER ON A CURRENT LOOP	58
LOOP 24V FOR TWO-WIRE TRANSMITTER	59
RESISTANCE/ CONTINUITY MEASUREMENT.....	60
DIODE CHECK.....	62
BIPOLAR JUNCTION TRANSISTOR.....	63
JFET SWITCH TEST	65
CALIBRATING THE METER.....	67
INTRODUCTION	67
ENVIRONMENTAL CONDITION	67
WARM UP.....	67
RECOMMENDED TEST EQUIPMENT	68
GENERAL SPECIFICATION	69
INPUT SPECIFICATIONS	71
OUTPUT SPECIFICATIONS	75
MAINTENANCE	76
SERVICE.....	76
HOW TO CHARGE BATTERY.....	77







BATTERY REPLACEMENT	82
FUSE REPLACEMENT	83
CLEANING	84
STANDARD ACCESSORIES	85
OPTIONAL ACCESSORIES	86

SAFETY INFORMATION

This instrument is a hand-held, battery-operated instrument for testing and troubleshooting power electronic systems. If this device is damaged or something is missing, contact the purchasing place immediately.

A **WARNING** identifies conditions and actions that may cause hazard(s) to the user; a **CAUTION** identifies conditions and actions that may damage this Device. Following **Table-1** explain international electrical symbols used on this meter.

Table- 1. International Electrical Symbols

	AC - Alternating Current
	DC - Direct Current
	AC and DC - Alternating and Direct Current
	Ground
	Double Insulation
	See Explanation In The Manual

□ SAFETY INFORMATION

Warnings and Cautions

To avoid electric shock, injury, or damage to this instrument and ensure that you use the meter safely, follow the safety guidelines listed below:

- Read this operation manual completely before using this device and follow all safety instructions.
- This device is for indoor use, altitude up to 2,000 m.
- Avoid working alone.
- Use the device only as specified in this manual; otherwise, the protection provided by the meter may be impaired.
- Never measure Voltage when the current measurement is selected.
- Do not use this device if it looks damaged.
- Inspect the leads for damaged insulation or exposed metal. Replace damaged leads.
- Disconnect the power and discharge all high-voltage capacitors before testing in the resistance, continuity, and diode function.
- Be cautious when working above 70V DC or 33VRMS and 46.7V peak, such voltages may cause a shock hazard.
- Always keep your hands behind the protective guard of the probe as measuring.
- Select the proper function and disconnect the test leads from test points before changing functions.
- Always use specified rechargeable battery for charging.
- The meter is safety-certified in compliance with EN61010 (IEC 1010-1, IEC 1010-2-031) Installation Category IV 600V/ III 1000V Pollution Degree 2. In order to maintain its insulation properties, please be sure to use with the standard or compatible test probes.
- CE requirement: Under the influence of R.F field according to standard, the supplied test leads will pick up induced noise. To have better shielding effect, a short-twisted lead should be used.



QUICK START



WARNING

Read "SAFETY INFORMATION" before using this device.

■ **OUTPUT- Setup and output a process calibration signal**

1. Turn the function switch to **mA simulate**
2. Connect the terminals   by alligator-clip leads to the device to be simulated which the loop has 24V.
3. Press the **OUTPUT** button. The process signal will become active.
4. Press **◀ %** to decrease one step, press **% ▶** to increase one step.
5. Fast SPAN check, press and hold "**% ▶ 100**" for more than 1 second to 100% step. Press and hold "**0 ▶ %**" for more than 1 second to 0% step.
6. Press the **OUTPUT** button again to turn off the signal.

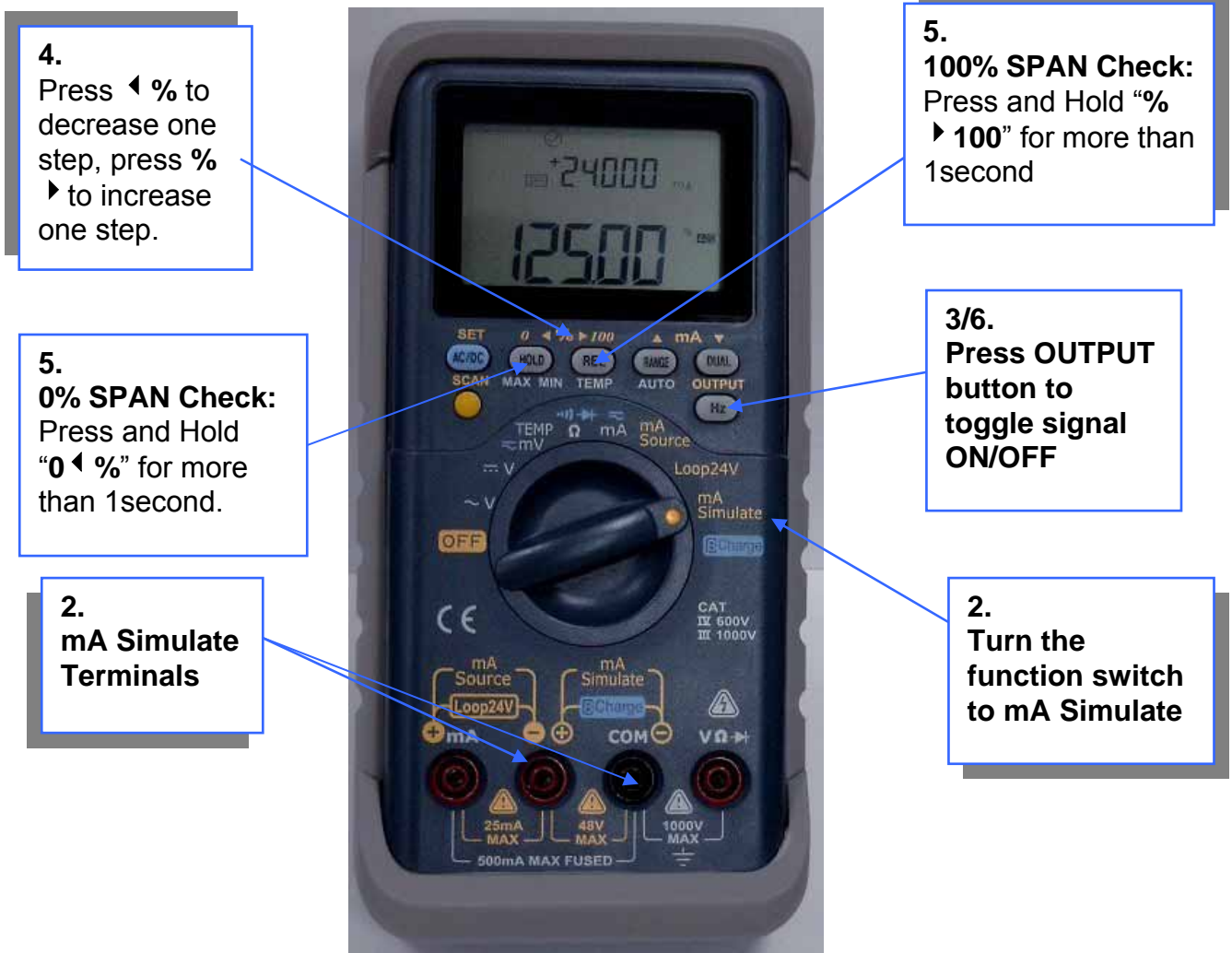


Figure- 1. Quick Output Operation

■ **INPUT- ACV and Frequency measurements**

1. Turn the function switch to \sim V function
2. Connect the Red and black test leads to "V Ω \rightarrow \vdash " and "**COM**" input terminals..
3. Touch the probes to the test points and read the display
4. Read the measuring value on display. Primary display shows AC voltage, and secondary display shows frequency.

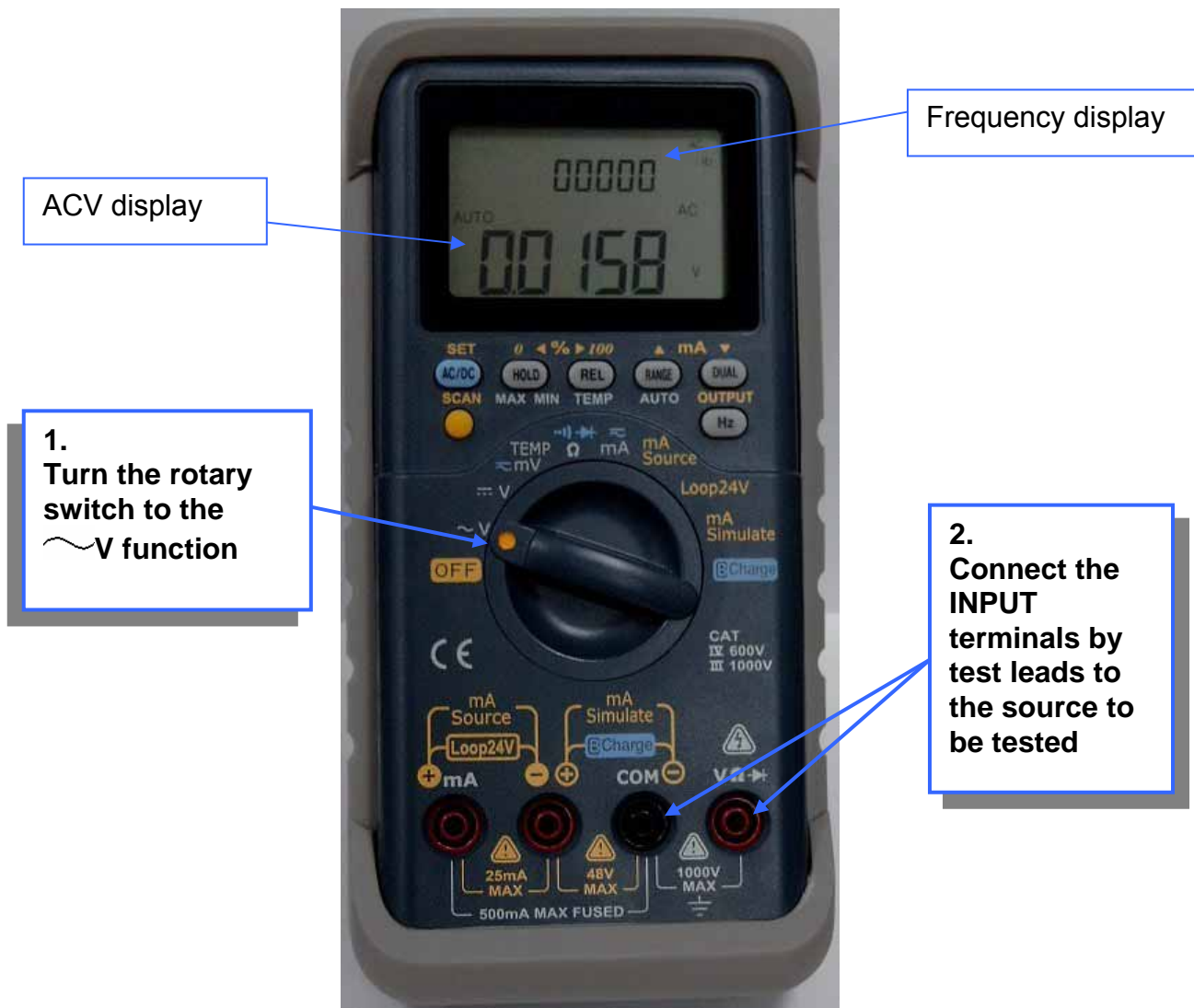


Figure- 2. Dual display for ACV/ Hz Measurement

INTRODUCTION

This device can be used not only for instrument system maintenance, but also for maintaining, servicing industrial meters, testing electronic circuits and electronic equipments. Even the sensor or transmitter in automotive or automatic control system can be measured and calibrated by this meter.

Provide you mA Source/ Simulate, Loop 24V with loop current display, external power supply and multi-display multimeter. Make you job simply and efficiently.

Main Features:

- 24V Loop power supply with loop current monitor
- 1,200Ω drive capability for 20mA source/ simulation.
- The % scale readout for 4-20mA or 0-20mA measurement and output
- Intelligent Output and Standby control
- Built-in rechargeable battery
- Smart Charger design without battery removed
- Brightness EL backlight
- You are the master to Coarse or Fine turn for outputs
- Adjustable steps and time interval for Auto Scan
- Adjustable resolutions and span for linear Ramp output.
- 1ms Peak hold to catch inrush voltage and current easily
- Temperature test with the optional of 0°C compensation
- Frequency, Duty cycle and Pulse width measurements.
- Dynamic Recording for Min/Max/Average
- Data Hold with Manual or Auto Trigger and Relative modes
- Diode and Audible Continuity Test
- Bi-directional optic computer interface with SCPI commands
- Safe, precision and speed closed case calibration
- 50,000 count precision True-RMS digital multi-meter and designed to meet IEC-1010 CAT. IV 600V/ CAT. III 1000V standard

Make Your Job Simply and Efficiently

Fast Step/ Span Check

You can define how many percentages to be increasing or decreasing by $\Delta\%$ and $\%\Delta$.

For mA simulate/Source,

press $\Delta\%$ to increase 25%,
Press and hold this button for more than one second

For mA simulate/Source,

press $\%\Delta$ to decrease 25%,
Press and hold this button for more than one second to set 0% span.

Auto SACN: Dual slopes, adjustable step and time interval
Auto RAMP: adjustable resolution and span for dual slope linear Ramp output.

Bi-directional optic computer interface for safe, precision and speed closed case calibration

You are the master to Coarse or Fine turn for mA output. To use SET button to select which digit to be adjusted and use ΔmA and $\text{mA}\Delta$ buttons to adjust the value

Intelligent Output and Standby control for over current protection

Loop24V provides 24V output and indicates the loop current.

1,200 ohms drive capability, 0-20 mA and 4-20 mA for mA source/simulate

50,000 count precision True-RMS digital multi-meter and designed to meet IEC 1010 CAT.IV 600V/ CAT. III 1000 Volt



Patent Pending in Taiwan, China, USA

Built-in Ni-MH rechargeable battery and Smart Charger design without battery removed

Figure- 3. Make your job Simply and Efficiently

GETTING START WITH YOUR METER

■ Display Illustration

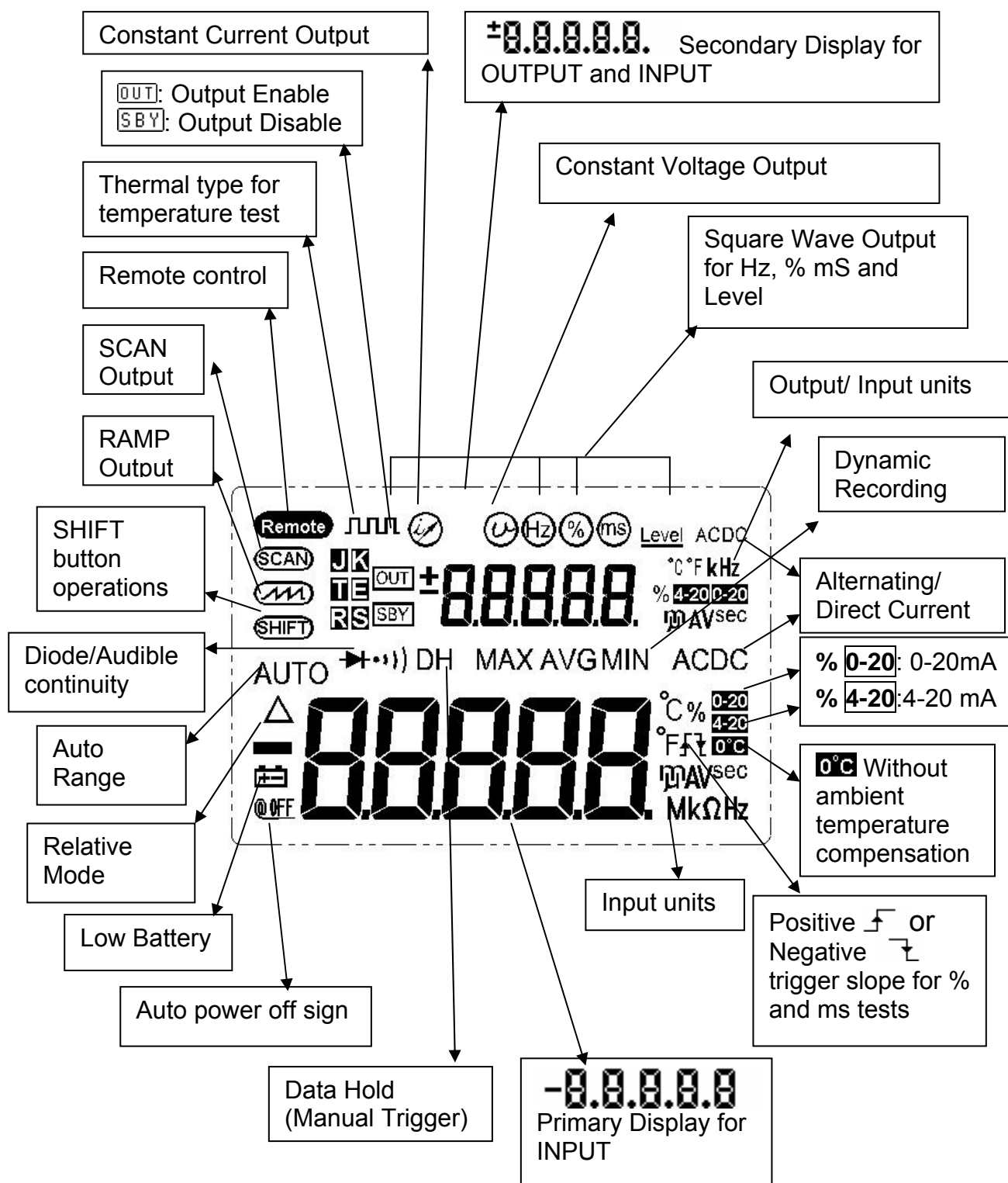


Figure- 4. LCD Display

■ Rotary Switch

To turn this device ON and select a function you want by turning the rotary switch (**Figure-5**). The White sign is for measuring function, and yellow sign is for output function of “mA loop calibrator”.

FUNC.	Initial	SHIFT by BLUE key
1	OFF	Power Off
2	AC Voltage	
3	DC Voltage	
4	DC mV (Temperature: Ambient compensation)	AC mV measurement (Temperature: 0°C compensation)
5	Resistance	Audible Continuity / Diode
6	DC mA	AC mA/ DC mA % scale
7	mA Source	
8	Loop 24V	
9	mA Simulate	
10	Battery charge	Start Charge battery



Figure- 5. Rotary Switch

■ INPUT and OUTPUT TERMINALS

⚠ WARNING

To avoid damaging this device, do not exceed the input limit.

This device has four terminals which are protected against overloads to the limits shown in the specifications. See the below table:

Table- 2. Terminals limit specification.

ROTARY SWITCH FUNCTION	TERMINALS		OVERLOAD PROTECTION
AC Voltage	1 (V Ω \rightarrow)	2 (COM)	1000V R.M.S.
DC Voltage			1000V R.M.S. for <0.3A short circuit
AC/DC mV (Temperature)			
Ohm (Ω)			
Diode (\rightarrow \vdash \cdot $\rangle\rangle$)			
AC/DC Current	4 (mA)	2 (COM)	0.44A/1000V, Quick acting fuse
"mA Source"			25mA MAX.
"Loop 24V"			25mA MAX.
"mA Simulate"			48V MAX.
BCharge Battery Charge	3 (+)	2 (-)	48V MAX.

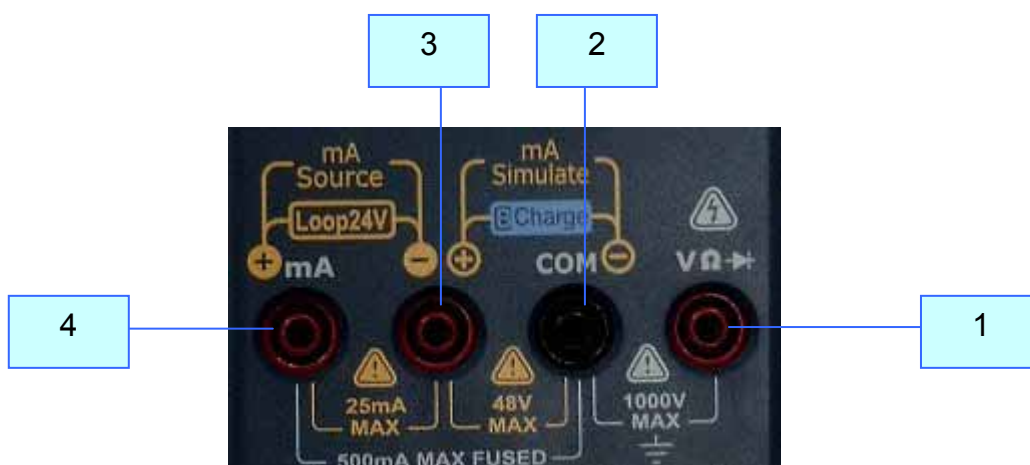


Figure- 6. Terminals

PUSH-BUTTON OPERATIONS

The operation of push-button is shown as below. When push the button, a related symbol will be lit, and the beeper will sound. Turning the rotary switch to another position will reset current operation of push buttons.

■ INPUT OPERATIONS

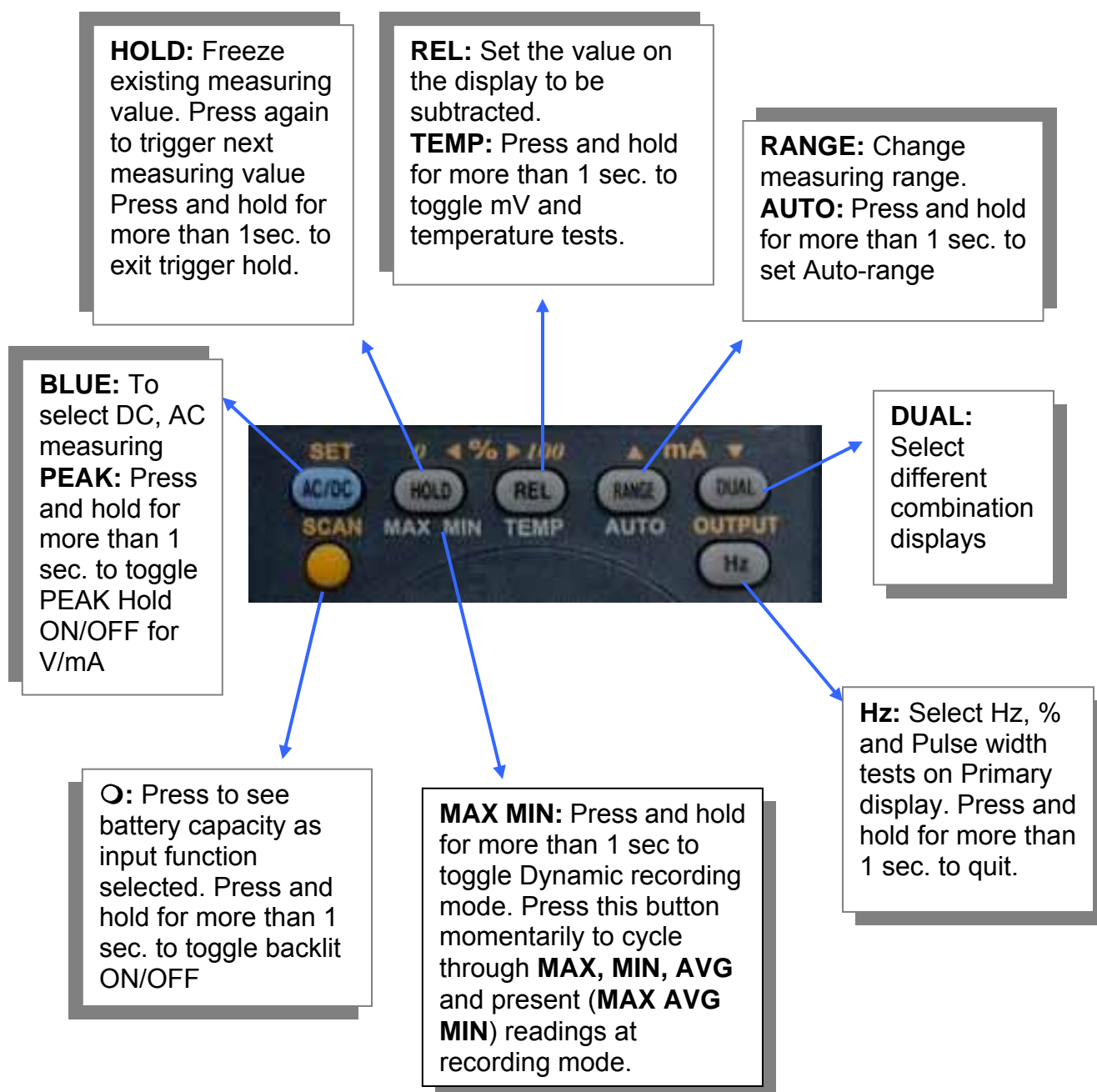


Figure- 7. Input Buttons.

1. AC • DC / PEAK (Blue):

Select DC, AC, Peak Test

- Push this button momentarily to cycle through DC, % scale of mA and AC tests for Current measurement.
- Press this button for more than 1 second to toggle 1 ms peak hold ON/OFF at Voltage or Current measurement. The display will show "**DH MAX**" to indicate PEAK + and show "**DH MIN**" to indicate the PEAK -.
- For Ohm test, push this button momentarily to step through "•)))", diode and Ohm test.
- For Duty cycle and Pulse width tests, press this button for more than 1 second to change the trigger slope \uparrow or \downarrow .
- For mV measurement, press this button to toggle AC and DC test.
- For temperature measurement, press this button to toggle the compensation for environment and 0°C.

2. HOLD:

DATA HOLD or Refresh Data Hold

- Press this button momentarily to hold the existing displayed digital value and enter trigger mode.
- Press this button momentarily again to trigger another data hold
- Press this button for more than one second to exit trigger mode.
- To select Refresh Hold by set-up mode. The reading can be updated to the indicator automatically when the reading is changed. Simultaneously, the beeper sounds a tone to remind user.

3. HOLD (MAX • MIN):

Dynamic Recording

- Record maximum, minimum, and calculates true average.
- Press this button for more than 1 second to toggle recording mode on or off.
- Press this button momentarily to cycle through **MAX**, **MIN**, **AVG** and present (**MAX AVG MIN**) readings. The meter sounds a tone when a new maximum or minimum value is recorded.
- Press this button momentarily to cycle through **Peak +**, **Peak -** reading after setting peak mode. The screen shows "**DH MAX**" to indicate the PEAK + and show "**DH MIN**" to indicate the PEAK -.

4. Δ REL (ZERO):

Relative function

- The relative function shows the difference between the measured value and the stored value.
- Press to toggle **Relative (Δ)** ON or OFF.

5. RANGE:

- In auto-range, press this button to select manual range and turn off the "**AUTO**" sign.
- In manual range, press this button momentarily to step up 1 range at one time, press this button for more than 1 second to select auto-range.

- In auto-range, the "**AUTO**" is lit and the meter will select an appropriate range for resolution if a reading is greater than maximum available range, "OL"(overload) will be displayed on the display. The meter will select a lower range when reading is less than about 9.5% of full scale.
- Push this button momentarily to change measuring range and re-start the PEAK+ and PEAK- measurements after setting the peak mode.

6. **DUAL:**

Dual Display Combination

- Press this button momentarily to select different combinations of dual display. Please refer to the chapter of "Multi-display Multimeter".
- Push this button momentarily to re-start a new peak value measurement after setting peak mode.

7. **Hz:**

Select Frequency, Duty Cycle and Pulse Width Tests

- For Voltage or Current test, press this button momentarily to enter Frequency test, and Voltage or Current will be indicated on secondary display. Press this button again to step through Frequency, Duty cycle, Pulse width test. Press this button for more than one second to back voltage or current measurement.
- Please refer to the chapter of "Multi-display Multimeter" for the combinations of dual display.

8. **ⓘ:**

Battery check/ Back-lit

- Press this button momentarily to see the existing battery capacity.
- Press this button for more than 1 second to toggle backlit ON or OFF. Backlit turns off automatically after settling time.

■ OUTPUT OPERATIONS

STEP Change:

Press ◀ % to decrease one step, press % ▶ to increase one step.

Fast SPAN Check:

Press and Hold “0 ◀ %” for more than 1 second to 0% step.

Press and Hold “% ▶ 100” for more than 1 second to 100% step.

SET: Select which Digits to be adjusted
The selected position will be flashed on the secondary display.

▲ (UP)/ ▼ (DOWN) mA:
Adjust digit, press momentarily to increase/ decrease 1 count for present digit.



SCAN:

Select output modes for Auto SCAN and Auto linear RAMP Output.

○: Press and hold for more than 1 sec. to toggle backlit ON/OFF

OUTPUT: Press momentarily to toggle the output state **ON** and **OFF**.
The **OUT** means this signal has been sent out, and **SBY** means the signal has been disabled output.

Figure- 8. Output Buttons.

1. **○ (SCAN):** SCAN/ Backlit
 - Press this button momentarily to cycle through **SCAN, RAMP and Normal** output modes.
 - Press this button for more than 1 second to toggle backlit ON or OFF. Backlit turns off automatically after specified period.
2. **SET:** Select which Digit to be adjusted
 - For Normal mode, press this button momentarily to move the adjustment position from digit 1, 2, 3, 4, 5 then scroll up to digit 1. For selected position will be flashed on the screen.

Digit 1 ← Digit 5 ← Digit 4 ← Digit 3 ← Digit 2 ← Digit 1

 - For SCAN and RAMP mode, press and hold this button for more than 1 second to enter Memory generation adjustment mode. Please refer to the chapter about Memory Generation for detail description.
3. **% ▸ 100:** Increase 25% (This percentage can be set in the memory)
 - Press this button momentarily to increase 25% is proportional to 0~20mA or 4~20mA. The top scale will be 125%. **Press and hold this button for more than one second to set 100% span.**
4. **0 ◀ %:** Decrease 25% (The percentage can be set in the memory)
 - Press this button momentarily to decrease 25% is proportional to 0~20mA or 4~20mA. The bottom scale is 0%. **Press and hold this button for more than one second to set 0% span.**
5. **▲ mA:** Increase one count.
 - Press this button momentarily to increase 1 count for present digit. Press and hold this button will repeat above action.
6. **mA ▼ :** Decrease one count
 - Press this button momentarily to decrease 1 count for present digit or toggle the polarity of output state. Press and hold this button will repeat above action.
7. **OUTPUT:** Control the output state
 - Press this button momentarily to toggle the output state **ON** and **OFF**. The **OUT** means this signal has been sent out. The screen displays **SBY** for output off.
 - For the memory adjustment of SCAN and RAMP functions, press this button momentarily to save your setting after finished the setting.

POWER-ON OPTIONS

■ *How to enter setup mode*

To press and hold **SET** button while turn the rotary switch to any ON position. The meter will enter setup mode, these parameters will be remained in non-versatile memory even the meter is turned off.

User can configure related parameters on setup mode by following procedures:

1. Press “0 ◀ %” or “% ▶ 100” button to select which menu item to be set.
2. Press “▲ mA” or “mA ▼ ” button to change the parameter.
3. Press “**OUTPUT**” button to save your change.
4. Push “**SCAN**” button momentarily to exit setup mode.

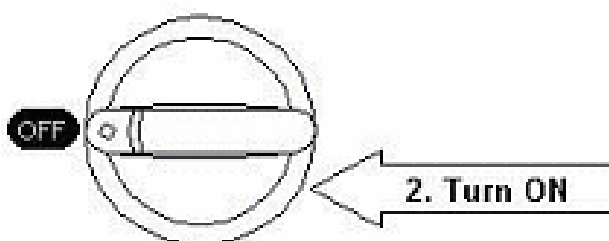
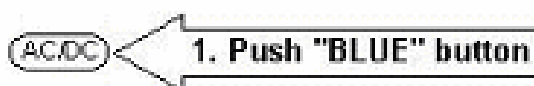


Figure- 9. Power-ON Options

■ **Factory Default**

Following Table-3 describes the outline of the setup menu item and indicates the factory settings.

Table- 3. Descriptions for Outline of Setup Menu Item

Menu item	Factory Setting	Selectable Parameters
Baud Rate	9600	2400, 4800, 9600, 19200
Data bit	8	7 or 8 bits (The stop bit is always 1 bit)
Parity	None	None, odd or even
ECHO	OFF	ON or OFF
Printer-Only	OFF	ON or OFF
Refresh Hold	OFF	OFF means Data hold, 100~1000 variation counts for refresh hold
Percent scale for mA	4-20mA	0-20mA, 4-20mA
Freq	0.5Hz	Set minimum measuring frequency, 0.5, 1 or 2 Hz.
Beep	4800	Set OFF, 4800, 2400, 1200 or 600 Hz for driving frequency.
Temperature °N4	°C/°F	Four combinations can be set: 1. °C only 2. °C and °F 3. °F only 4. °F and °C
Auto power off	10	0~99 minutes, "0" means to disable auto power off.
Backlit	15	0~99 seconds, "0" means to disable to turns off backlit automatically.
Dual	On	Enable dual display as initial voltage/Hz or Current/ Hz measurement.

Notes:

1. The temperature menu item will be selected once the "SHIFT" sign is lit on the display. Push "SCAN" button for more than one second to enable temperature option, the "SHIFT" will be lit on the display.

■ *Baud Rate*

The baud rate is selected for remote control. It can be set to 2400, 4800, 9600 or 19200 Hz. To select your request as follows:

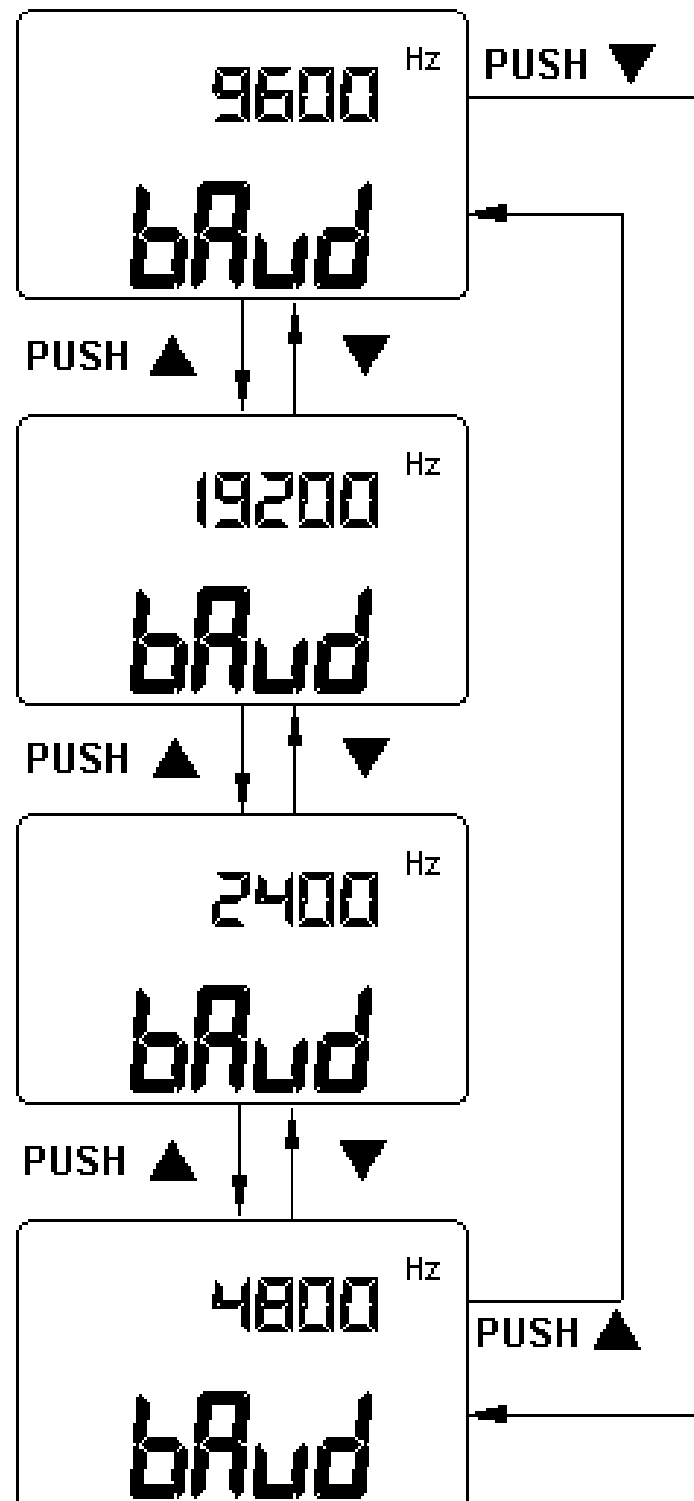


Figure- 10. Baud rate setup for remote control

■ *Parity Check*

The parity check is selected for remote control. It can be set to none, even or odd bit. To select the parity as follows:

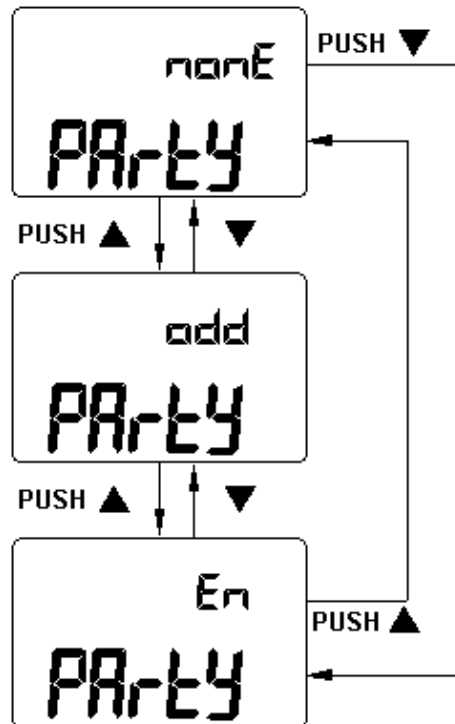


Figure- 11. Parity Check setup for remote control

■ *Data Bit*

The data bit is selected for remote control. It can be set to 8 or 7 bits. The stop bit is defined to 1 bit and can't be changed. To select the data bit as follows:

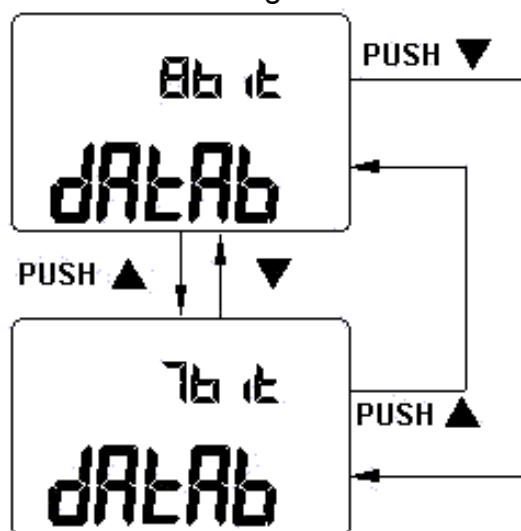


Figure- 12. Data bit setup for remote control

■ *Echo*

With ECHO ON, the meter echoes (returns) all the characters whatever it receives. To enable the Echo as follows:

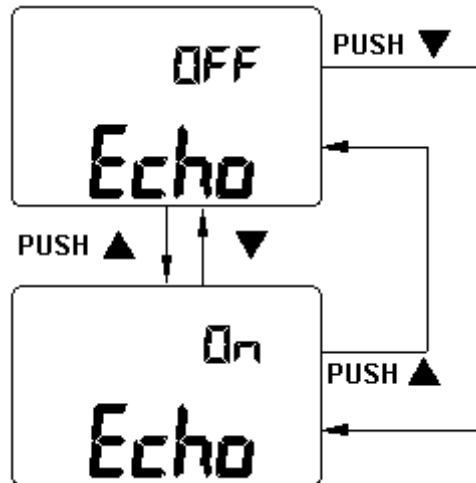


Figure- 13. ECHO Setup.

■ *Print only*

If the remote interface of the meter is under Print-only mode, the meter will print out the measured data when the measuring cycle is completed. The meter sends the newest data to a host automatically and continuously. The meter doesn't accept any commands from the host under Print-Only enabled. The remote indicator of the meter will be flashed during operation as Print-only ON. To enable the print-only as follows:

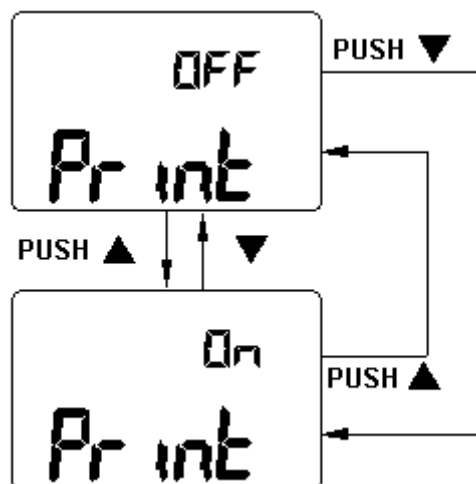


Figure- 14. Print-only Setup.

■ **Percentage (%) scale for 4-20mA or 0-20mA measuring**

To set the DC current measuring display with % scale readout. Set 4-20mA or 0-20mA for proportional to 0%~100%. The 25% scale readout represents DC 8mA at 4-20mA, and DC 5mA at 0-20mA. To set % scale proportional as follows:

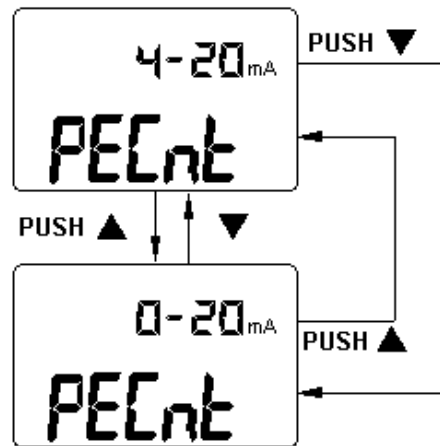


Figure- 15. The % scale Setup for mA measuring.

■ **Minimum Frequency measuring**

To set minimum measuring frequency will influence the measuring rate for frequency, duty cycle, and pulse width measurement. Normal, the measuring rate defined at general specification is based on the minimum frequency is 1 Hz.

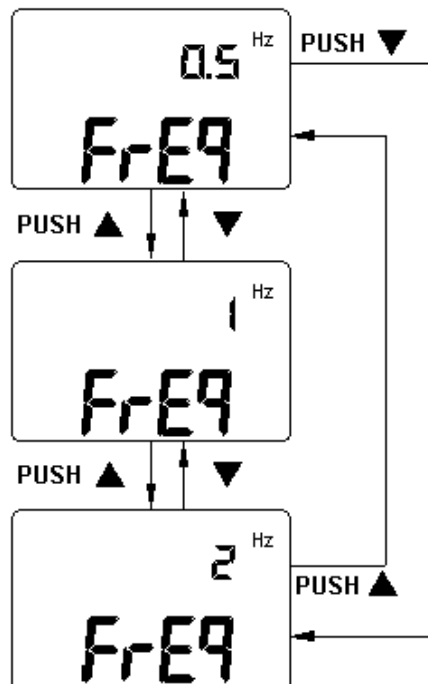


Figure- 16. Minimum Frequency Setup

■ *Beep Frequency*

The driving frequency can be set for 4800, 2400, 1200 or 600 Hz. The beeper can be set to "OFF" as you want kept silent during operation, to select a tone you like according to follows:

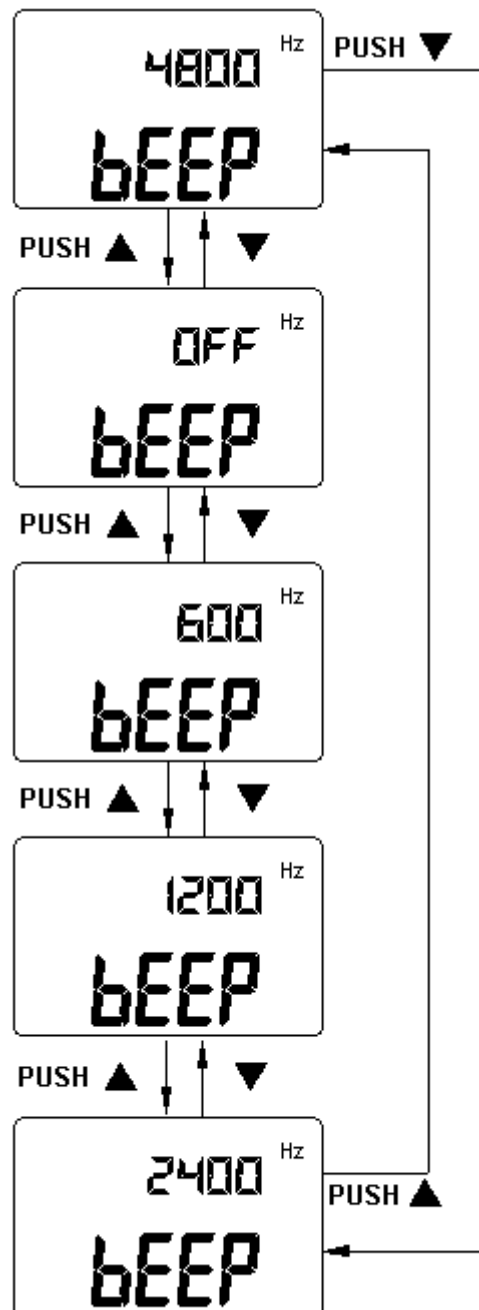


Figure- 17. Driving frequency of Beeper setup

■ Temperature Unit

CAUTION

Always set the temperature unit display for official requirements and comply with National law.

Normally, the temperature unit is different for various areas. To select an official required scale unit by setup mode. Four combination displays can be selected:

1. Celsius only ($^{\circ}\text{C}$ on primary display only)
2. Celsius/ Fahrenheit ($^{\circ}\text{C}/^{\circ}\text{F}$), the primary and secondary display can be switched to indicate Fahrenheit/ Celsius ($^{\circ}\text{F}/^{\circ}\text{C}$).
3. Fahrenheit only ($^{\circ}\text{F}$ on primary display only)
4. Fahrenheit/ Celsius ($^{\circ}\text{F}/^{\circ}\text{C}$), the primary and secondary display can be switched to indicate Celsius/ Fahrenheit ($^{\circ}\text{C}/^{\circ}\text{F}$)

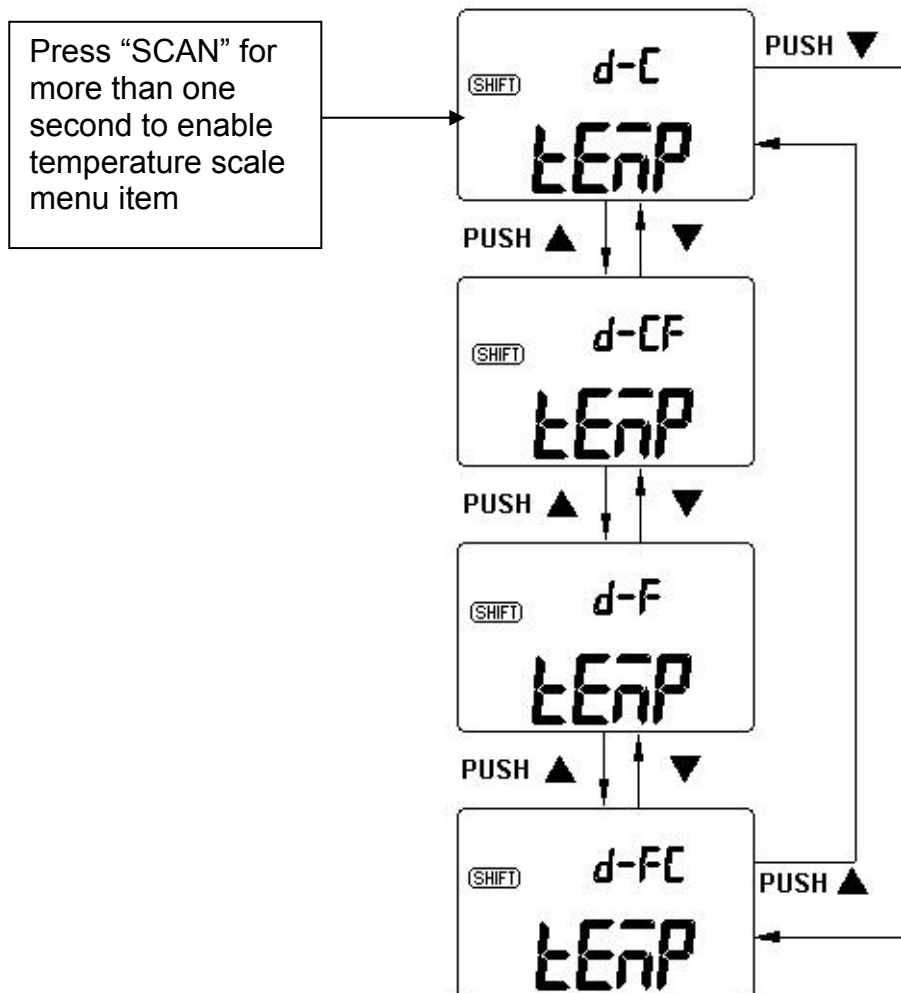


Figure- 18. Temperature Unit Setup

■ Data Hold/Refresh Hold

Normal, factory default the hold mode to Data Hold (Manual Trigger by key/ BUS trigger by remote control). Set “OFF” for Data Hold (Manual Trigger), and set 100~1000 variation counts to enable Refresh Hold. The variation of measuring value exceed the setting of variation count, the refresh hold will be ready to trigger. To enable refresh hold as follows:

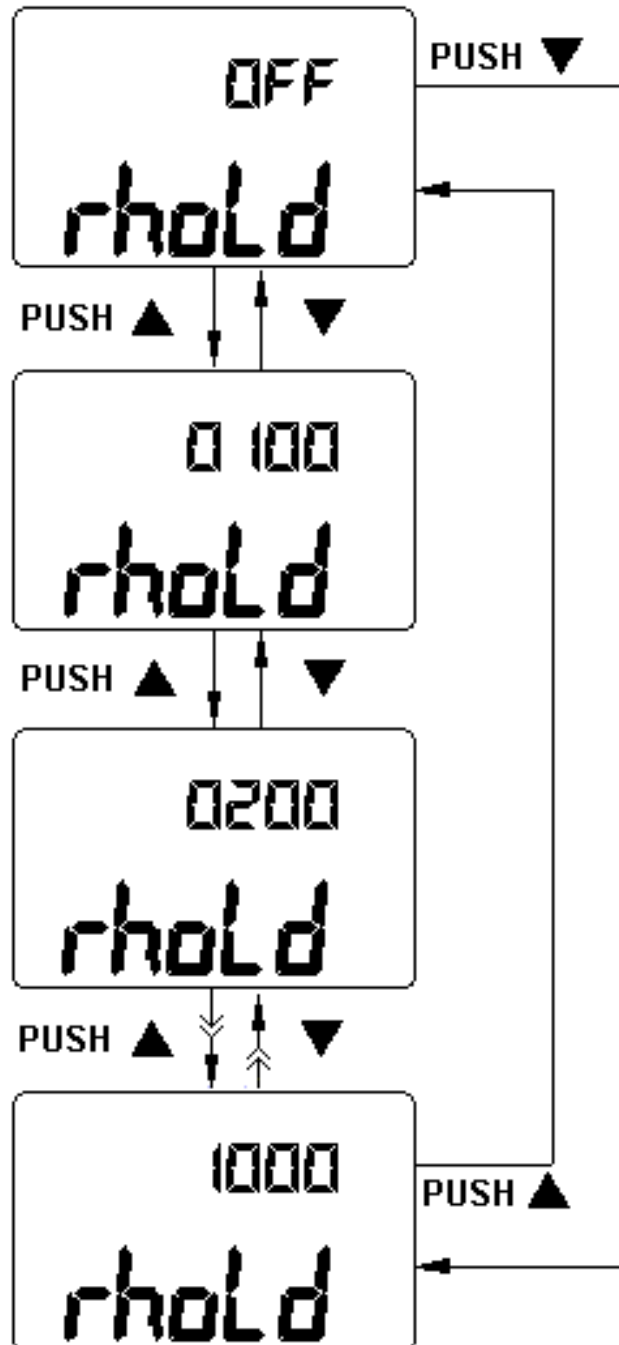


Figure- 19. Data Hold/ Refresh Hold Setup.

■ Auto Power Off

The timer for auto power off can be set to 1~99 minutes, "OFF" means to disable auto power off. To set timer of auto power off as follows:

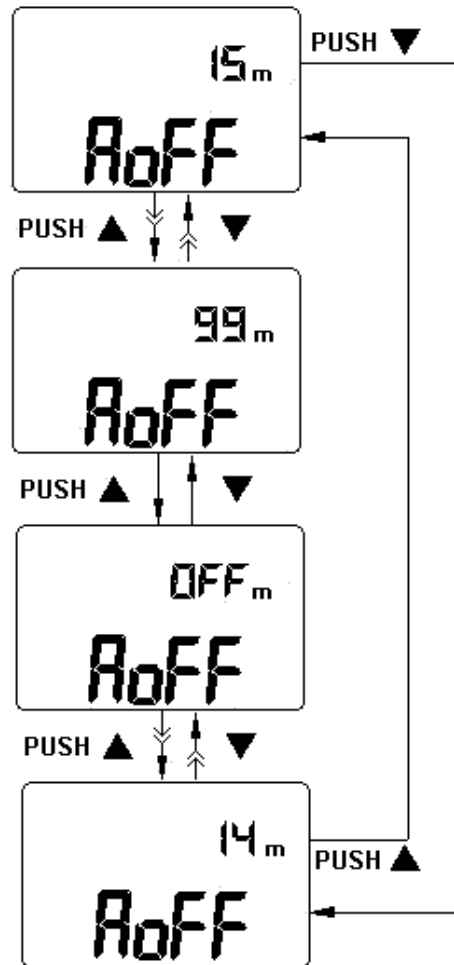


Figure- 20. Auto power off setup

Auto power off is for power saving. The instrument may automatic turn off within a setting period, if none of the following happens.

- Push buttons are used.
- Measurement function is changed.
- Dynamic recording is set.
- 1 ms peak hold is set.
- Auto power off has been disabled by Setup mode.
- The output has been enabled, and the **OUT** lit

You can push any buttons to turn on the meter after auto power off. When the meter is to be used for long periods of time, the operator may disable the auto power off. The meter will stay on continuously as the auto power off function is disabled. The sign "AoFF" will be turned off when auto power off function disabled. To shut off the meter by turning the rotary switch to the off position.

■ *Backlit Display*

The timer can be set to 1~99 seconds, “OFF” means to disable turning off backlight automatically. The backlight will be turned off automatically after a setting period. To set the period as follows:

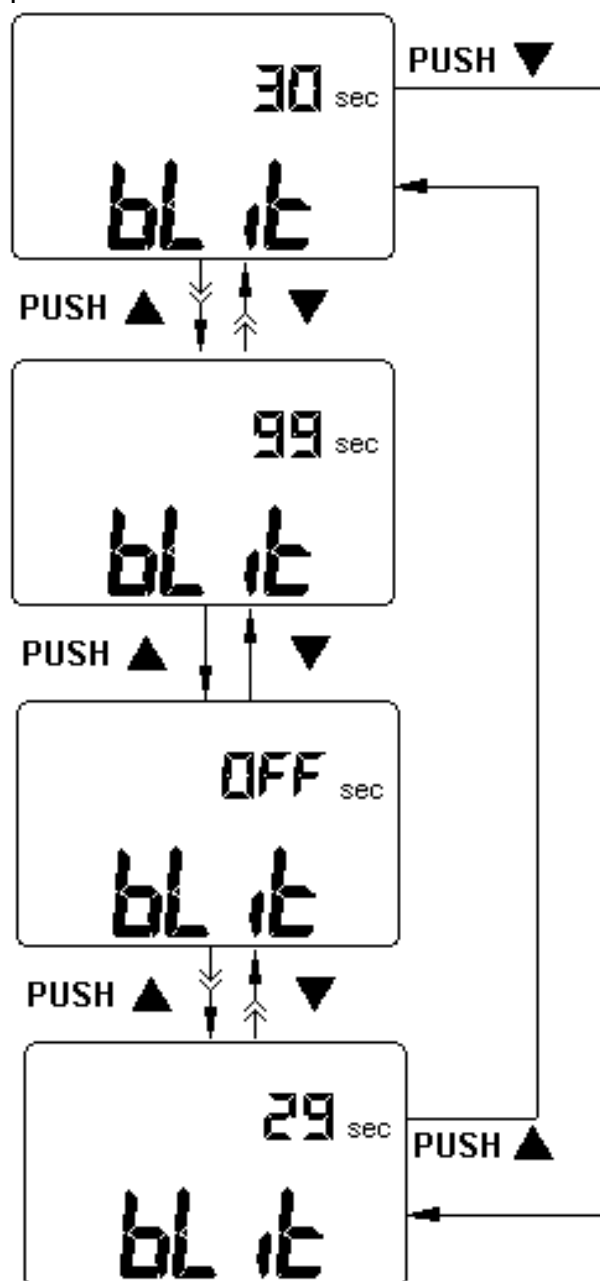


Figure- 21. Backlit Timer Setup

■ *Dual Display*

To initialize the frequency measurement will be enabled on secondary display with voltage or current measurement. To enable Dual display for initial as follows:

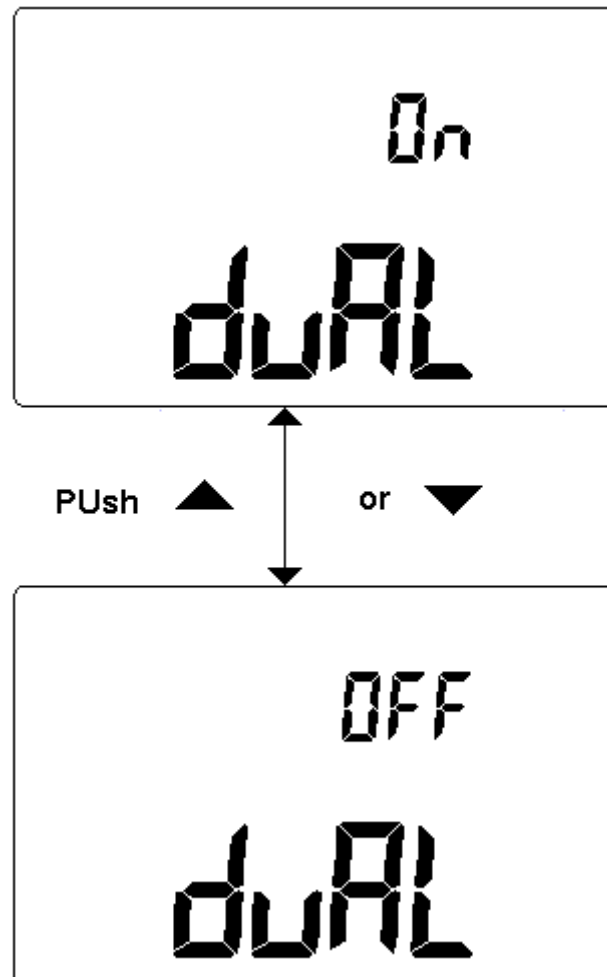


Figure- 22. Initialize Dual Display

Simple and Efficient mA Loop Calibrator

For “mA simulate” and “mA source” outputs, this device offers a lot of usefully functions. Detail description as follows:

■ SET COARSE OR FINE ADJUSTMENT

For normal output mode (Step output), press **SET** button momentarily to select which digit to be adjusted. You can adjust from 1 μ A or 10mA whatever you want. The selected position will be flashed on the screen as adjustment.

Press the button of “▲ mA” or “mA ▼” momentarily to increase or decrease 1 count for present digit. Press and hold the buttons to fast increase or decrease.

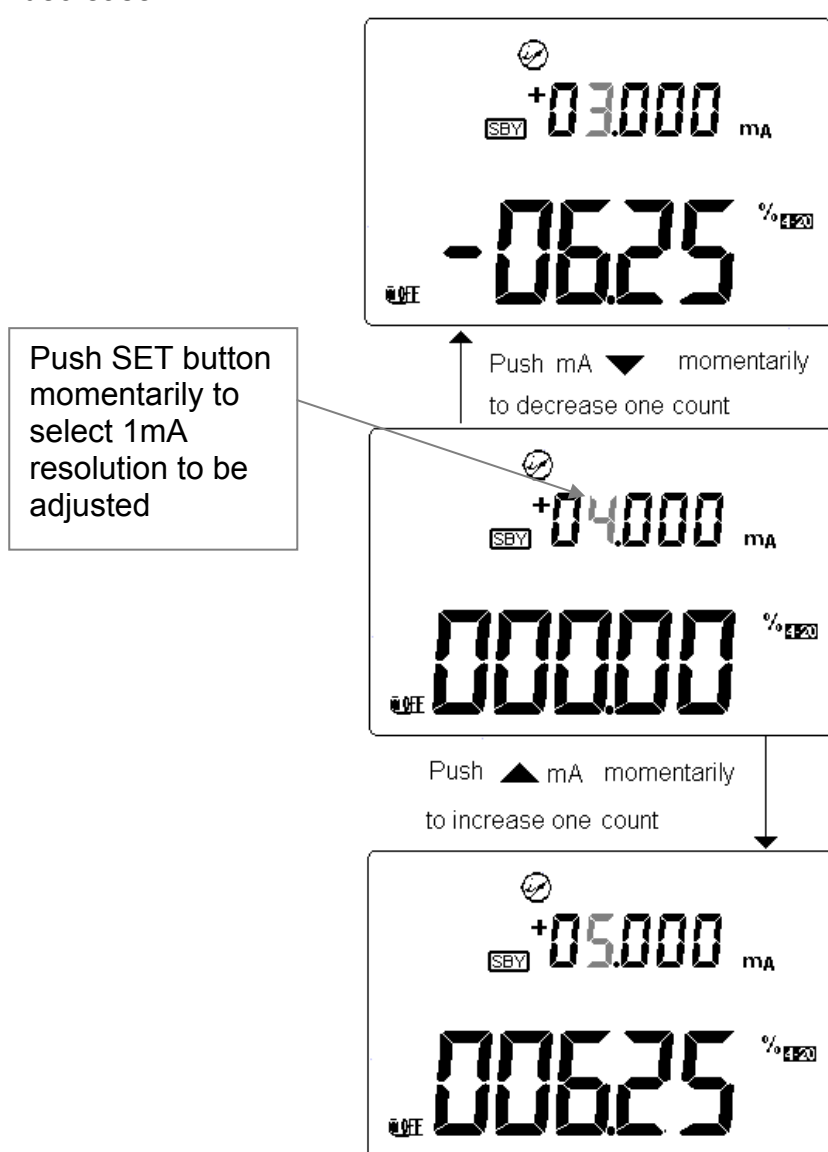


Figure- 23. SET Coarse or Fine Adjustment

■ STEP OUTPUT

For normal output mode, you can press the buttons of “0 ◀ %” or “% ▶ 100” to decrease or increase one step as shown on scanning table. The default step of percentage is according to SCAN set. The step can be set from –25% to 125% for 4-20mA, and 0% to 125% for 0-20mA.

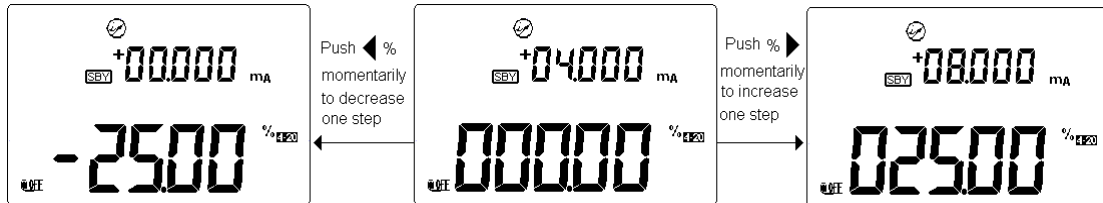


Figure- 24. Step output

■ FAST SPAN CHECK

Press and hold “0 ◀ %” button for more than one second to set 0% span. Press and hold “% ▶ 100” button for more than one second to set 100% span.



Figure- 25. Fast Span Check

■ SCAN OUTPUT

The SCAN output, an automatic step output, you can set how many percentage (%) and time interval for the step in the memory.

1. How to select the scan function.

- (1) Turn the rotary switch to “mA Simulate” or “mA Source” position.
- (2) Press **SCAN** button momentarily to cycle through **SCAN**, **RAMP** and **Normal (STEP)** output modes.
- (3) After setting the scan function, the **SCAN** sign will be indicated on the screen.

2. Below table is factory set in the memory:

SCAN	25%	Set 1%, 2%, 5%, 10% and 25% for every step
	02 sec	Time interval per step, can be set from 01~99 seconds.

According above setting, each step is shown as following table:

Step	%Scale of mA		Time Interval
	4~20mA	0~20mA	
-25%	00.000 mA	-	STEP output only
0%	04.000 mA	00.000 mA	02 sec
25%	08.000 mA	05.000 mA	02 sec
50%	12.000 mA	10.000 mA	02 sec
75%	16.000 mA	15.000 mA	02 sec
100%	20.000 mA	20.000 mA	02 sec
125%	24.000 mA	25.000 mA	STEP output only

3. Automatic SCAN output.

The SCAN output is started from step 0%. If you stop signal output when the output sent out, the step of next output will be come back to step 0%. Press “**OUTPUT**” button to start SCAN. The signal will be sent out according to memory, started from step 0% until 100% then step 0%. Each step will keep a fixing time interval set in the memory.

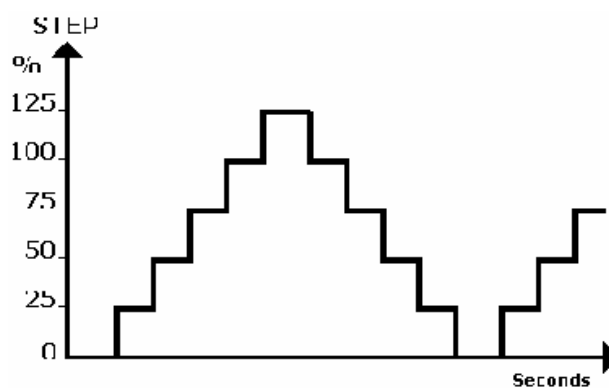


Figure- 26. Dual Slope Scan Output

4. How to set scanning step % and Time interval for the step.

The scanning step % and time interval set at factory is 25% and 2 seconds, respectively.

Press and hold “**SET**” button for more than 1 second to enter adjustment mode.

The secondary display shows how many percentages for each step. The percentage can be selected from 1%, 2%, 5%, 10% and 25% by pressing the “**0 ▾ %**” or “**% ▸ 100**” button. The percentage is proportional to 0~20mA or 4~20mA.

The primary display indicates what time interval for every step. Time interval can be set from 1~ 99 seconds by pressing the “**▲ mA**” or “**mA ▼**” button.

Press “**OUTPUT**” button momentarily to save setting and exit this set mode.

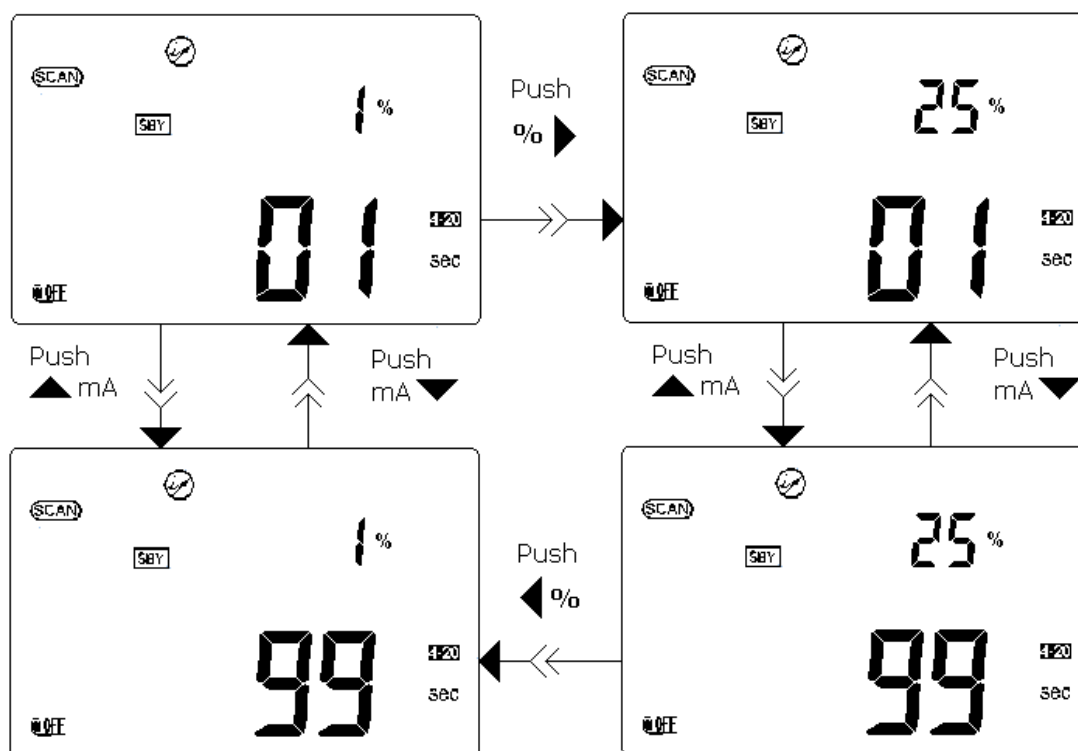


Figure- 27. Memory Adjustment for SCAN Output

5. Continuous or Cycle SCAN Output

After setting **SCAN** function, press “◀” or “▶” button momentarily to toggle Continuous and Cycle output. The secondary display will show **Cont** or **CYCLE**, respectively.

For Continuous and Cycle outputs always start from 0%. If you stop to send out the signal, the step of next output will be come back 0%.

- (1) **Cont:** Means continuous output. Press the “**OUTPUT**” button to start output. The signal will be sent out from 0% -100%-0% and according to memory states for time interval and scanning step %. Each step will be kept a period of setting time. It will be stop until press OUTPUT button.
- (2) **CYCLE:** Means one cycle output. Press the “**OUTPUT**” button to start output. The signal will be sent out from 0% -100%-0% and according to memory states for time interval and scanning step %. Each step will be kept a period for setting time interval. After one cycle form 0% to 100% then decreasing to 0%, the output will be locked on 0% output.

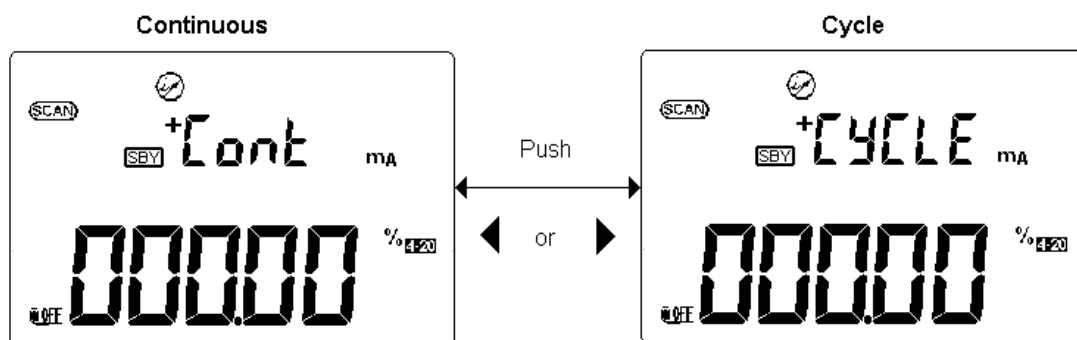



Figure- 28.Selecting SCAN Output Manner.

■ RAMP OUTPUT

The RAMP output, it has dual slopes for linear simulation.

1. How to select the RAMP function.

- (1) Turn the rotary switch to “mA Simulate” or “mA Source” position.
- (2) Press **SCAN** button momentarily to cycle through **SCAN**, **RAMP** and **Normal** output modes.
- (3) After setting the RAMP function, the  sign will be indicated on the screen.

2. Below table is initial set in the memory:

RAMP	100%	End position can be set for 25%, 50% and 100%.
	025	1~1000 steps between 0% and end position output.

3. Automatic RAMP output.

Press the “**OUTPUT**” button to start RAMP output. The signal will be sent out according to memory states per 0.33 seconds. For instance, in the initial setting, the interval of raising slope is end position divide resolution. So, the interval is $100\%/25 = 4\%$. The interval of falling slope is -end position divide resolution. So, the interval is $-100\%/25 = -4\%$.

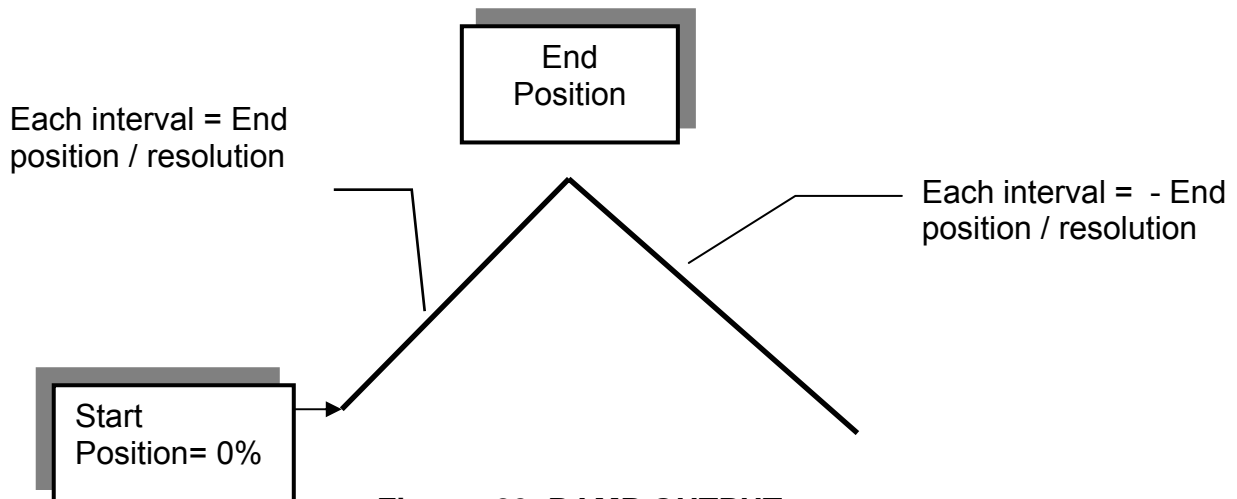


Figure- 29. RAMP OUTPUT.

4. How to set the parameters of RAMP in the memory.

The **RAMP** function is dual slope output. The start position is always 0%, but the end position can be set.

Press and hold “**SET**” button for more than 1 second to enter related adjustment mode.

The secondary display shows the End position. The end position can be selected from 5%~125% by pressing the “**0** ◀ %” or “% ▶ **100**” button. The percentage is proportional to 0~20mA and 4~20mA.

The resolution can be set from 1 to 1000 by pressing the “**▲** mA” or “mA **▼**” button. Press the OUTPUT button momentarily to save your setting and exit this set mode.

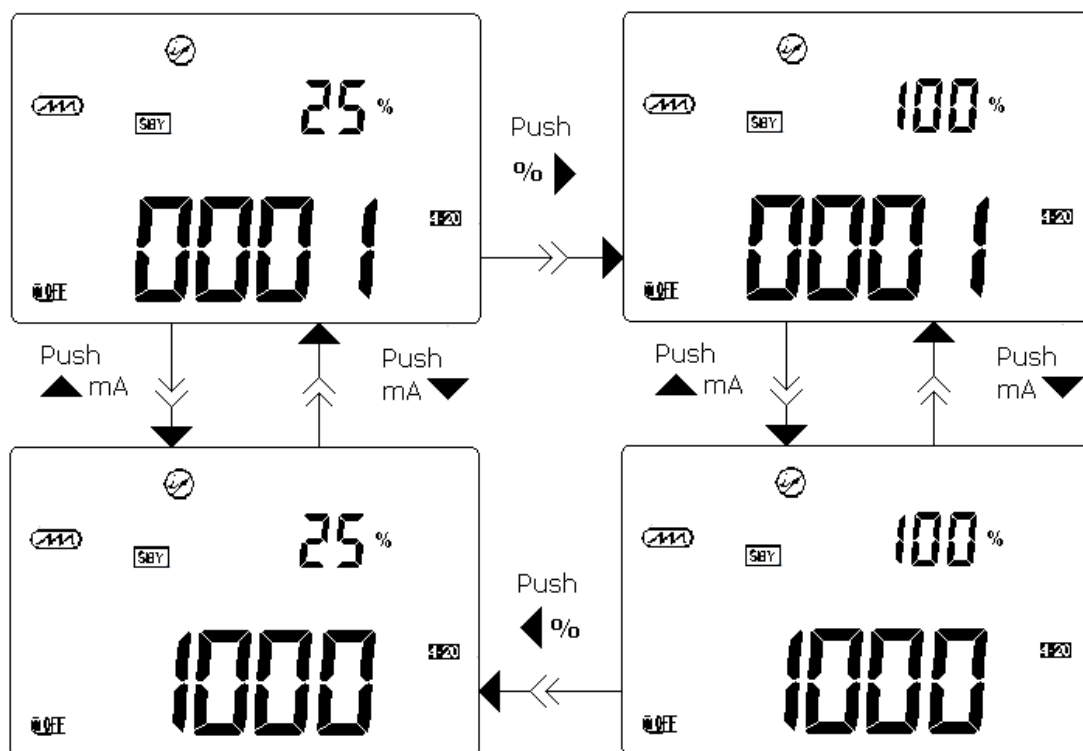


Figure- 30. Memory Adjustment for Ramp Output

5. Continuous or Cycle RAMP output

Press “◀” or “▶” button momentarily to select Continuous or Cycle output after setting **RAMP** function. The secondary display will show **Cont** and **CYCLE**, respectively.

- (1) **Cont**: Continuous output. Press the “**OUTPUT**” button to start the source output. The signal will be sent out according to memory states per 0.33 seconds. For instance, in the initial setting, the interval of first slope is end position divided by resolution. So, the interval is $100\%/25$ for each step = 4% for RAMP output. The secondary slope will be decreased per 4% from 100% for each step.
- (2) **CYCLE**: One cycle output. Press the “**OUTPUT**” button to start RAMP output. The signal will be sent out according to memory states per 0.33 seconds approx., and lock on last output.

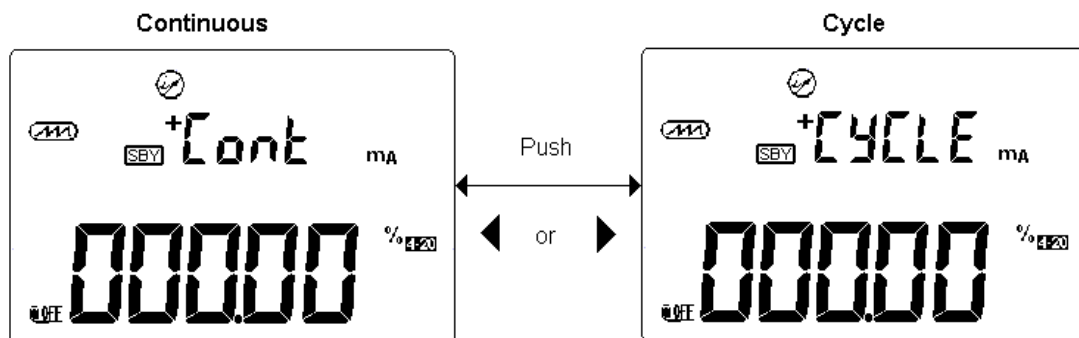


Figure- 31. Selecting RAMP Output Manners

SELF-PROTECTION



WARNING

Select the proper function by rotary switch before connecting the test leads or alligator clips to a current loop or simulation points.


■ **OUTPUT/ STANDBY**

This instrument offered an Output/ Standby function, which prevents the output function to be broken. This popular function on a high-end calibrator is provided to save your maintenance cost.

The source will be stopped the output automatically, the **OUT** sign will be disappeared and the **SBY** will be lit on the display. That means the calibrator has been set to standby state. Following instances:

1. Input the signal to output terminals while the output function has been set to output state.
2. The noise invades from external power system or output terminals, caused an error signal to output. For instance, ESD test up to 8000 volts, this instrument will go to the standby mode.
3. An overload condition has been detected on outputs.
4. Weaken battery as Battery Sign is displayed and no flashing. That will ensure output quality and a useful way to know energy of the power supply.

■ **LOW BATTERY/ BATTERY CAPACITY**

It is a simple way to check the battery capacity by pushing **SCAN**  button momentarily at measuring functions. The battery voltage will be displayed on primary display within 3 seconds, then auto back to original measurement. It will back original display by push others buttons at this moment.

The low battery sign will be flashed as the battery voltage lower than 7.3V approx. At this moment, it is suggested to charge the battery immediately for ensured the specification. When the low battery sign indicated and stopped flashing, the output function will be set to Standby mode.

■ **OVERLOAD ALERT FOR VOLTAGE MEASUREMENT**



WARNING

For your safety, please be aware of the alert. Don't be nervous and just remove the test leads from measuring source.

This meter provides an overload alert for voltage measurement during auto-ranging mode or manual range can recognize 1010V. The beeper sounds tones periodically once the measuring voltage is exceeded alerting voltage of 1010.0V. For your safety, please be aware of this alert.

CALCULATION FUNCTION

This device provides operators with various functions including:

- ☐ **Dynamic Recording**
- ☐ **Data Hold (Manual Trigger)**
- ☐ **Refresh Hold (Auto Trigger)**
- ☐ **Relative (Zero)**
- ☐ **1 ms Peak Hold**

■ **DYNAMIC RECORDING**

The dynamic recording mode can be used to catch intermittent turn on or turn off surges, verify performance, measure while you are away, or take readings while you are operating the equipment under test and can't watch the meter.

The average reading is useful for smoothing out unstable or changing inputs, estimating the percentage of time a circuit is operated, or verifying circuit performance.

The operational procedures are described below:

1. Press "**MAX • MIN**" for more than 1 second to enter the dynamic recording at continuous mode (non data hold). The present value is stored to memories of maximum, minimum and average, also the **MAX AVG MIN** sign will be lit.
2. Press this button for more than 1 second to exit recording mode.
3. Press this button momentarily to cycle through maximum, minimum, average and present readings. The **MAX**, **MIN**, **AVG** or **MAX AVG MIN** sign will be lit respectively to indicate which value is being displayed. See **Figure-32**.
4. The beeper sounds when a new maximum or minimum value is recorded.
5. If an overload is recorded the averaging function will stop. The average value becomes "**OL**" (overload).
6. In dynamic recording, the auto power off feature will be disabled, and the "**POFF**" will be turned off.
7. Selecting dynamic recording in auto range, it will record the value of MAX, MIN or AVG for different ranges.
8. The recording speed of dynamic recording in manual range is about 0.067 seconds approx.
9. The average value is the true average of all measured values taken since the recording mode was entered.

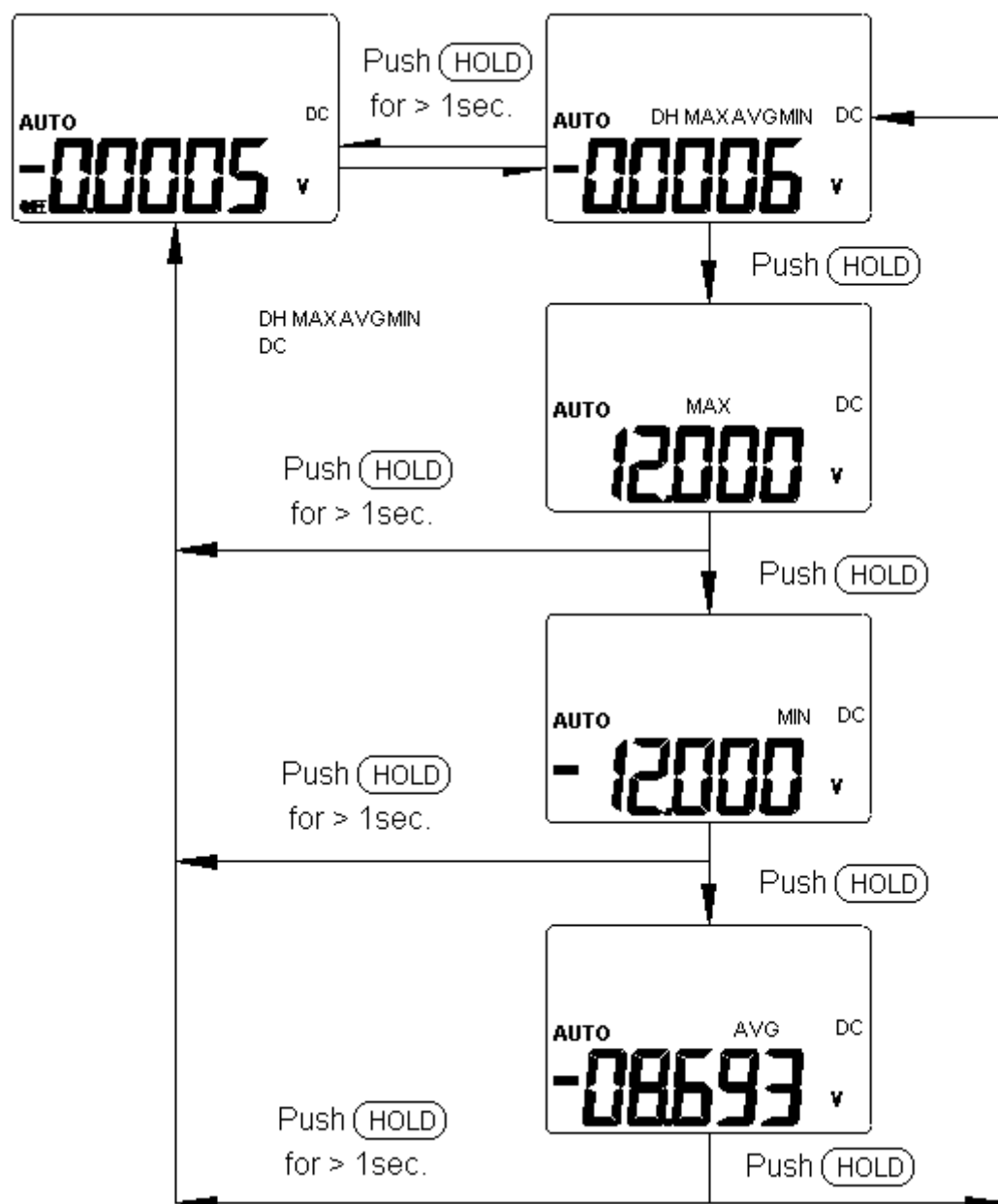


Figure- 32. Display of Dynamic Recording

■ DATA HOLD (Manual Trigger)

The data hold function allows operators to hold the displayed digital value. Press **HOLD** button to freeze the displayed value and enter the manual trigger mode, and the "DH" will be displayed. Press the button again to trigger another new measuring value updated to display. The "DH" will be flashed before the new updates. Press **HOLD** button for more than one second to exit this mode.

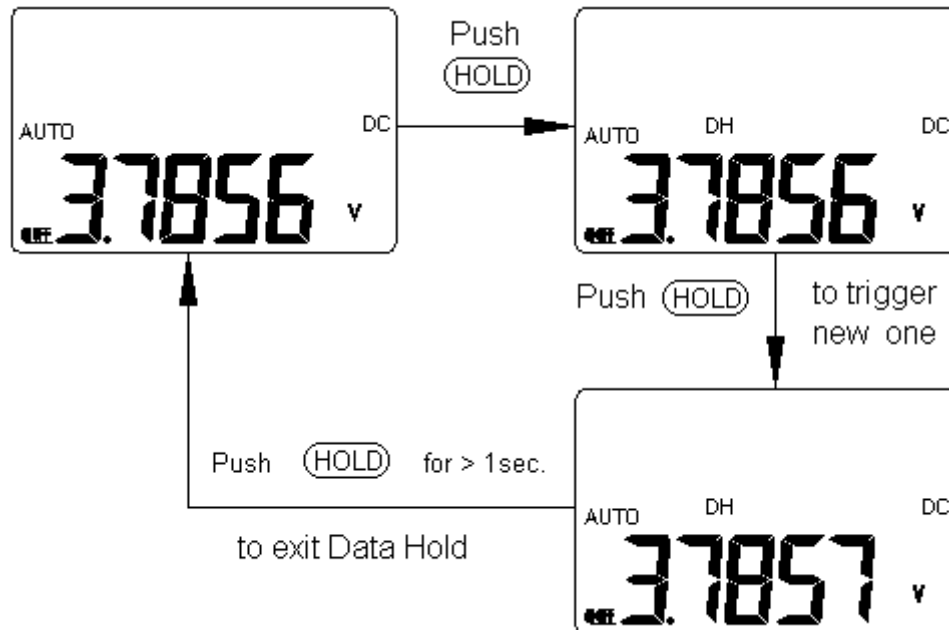


Figure- 33. Data Hold Operation

■ REFRESH HOLD (Auto Trigger)

You can use the setup mode to enable the **Refresh Hold** when you are working on a difficult measuring field. This function will auto trigger or update HOLD value with new measuring value, and sound a tone to remind user. The operation of push-button is same as the operations of Data hold.

Press "**HOLD**" button to enter Refresh Hold mode. The present value will be held and the "**DH**" will be lit. It will be ready to hold new measuring value once the variation of measuring value exceed the setting of variation count, and the "**DH**" will be flashed. The hold value will be updated until the measuring value is stable, then stop flash and light "**DH**" and sound a tone to remind user.

For voltage and current measurements, the holding value will not be updated when the reading below 500 counts. For resistance and diode measurements, the holding value will not be updated if the reading at "**OL**" or open state. The holding value may not be updated once the reading can't reach stable state for all measurements.

■ **RELATIVE (ZERO)**

The relative function subtracts a stored value from the present measurement and displays the result.

1. Press **REL** button momentarily to set the relative mode. This sets the display to zero and stores the displayed reading as a reference value, also " Δ " will be displayed.
2. The relative mode can be set at auto or manual range, but can't be set when an overload has occurred.
3. Press this button again to exit the relative mode.
4. When the Ohm measurement mode is entered, the display will reads a non-zero value due to the presence of test leads. You can use the relative function to Zero-Adjust the display.
5. For DC voltage measurement, the thermal effect will influence the accuracy. Use relative function to zero the thermal effect. Short the test leads, press **REL** button momentarily as the display value is stable.

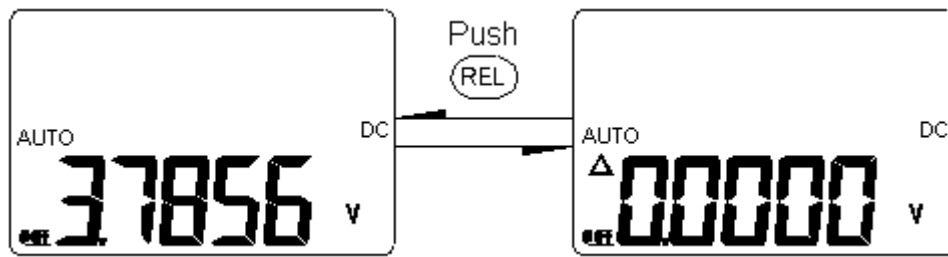


Figure- 34. Relative (Zero) Operation

■ **1 ms Peak Hold**

You can use this Meter to analyze components such as power distribution transformers and power factor correction capacitors. The additional features allow the measurement of the half-cycle peak voltage by using the 1 ms peak hold feature. This allows the determination of the crest factor:

Crest factor= Peak value/True RMS value

1. Press **BLUE** button for more than 1 second to toggle 1 ms peak hold mode ON/OFF.
2. Press **DH (MAX• MIN)** button momentarily to show peak + or peak - value after setting the peak mode. The display shows "**DH MAX**" to indicate the PEAK + and shows "**DH MIN**" to indicate the PEAK -. See below figure.
3. If the reading is "**OL**", then you can push **RANGE** button momentarily to change measuring range and re-start the PEAK measurement after setting the peak mode.
4. Press **DUAL** button momentarily to re-start the 1 ms peak hold again after setting peak mode.
5. The crest factor will be $153.82V / 108.78V = 1.414$.

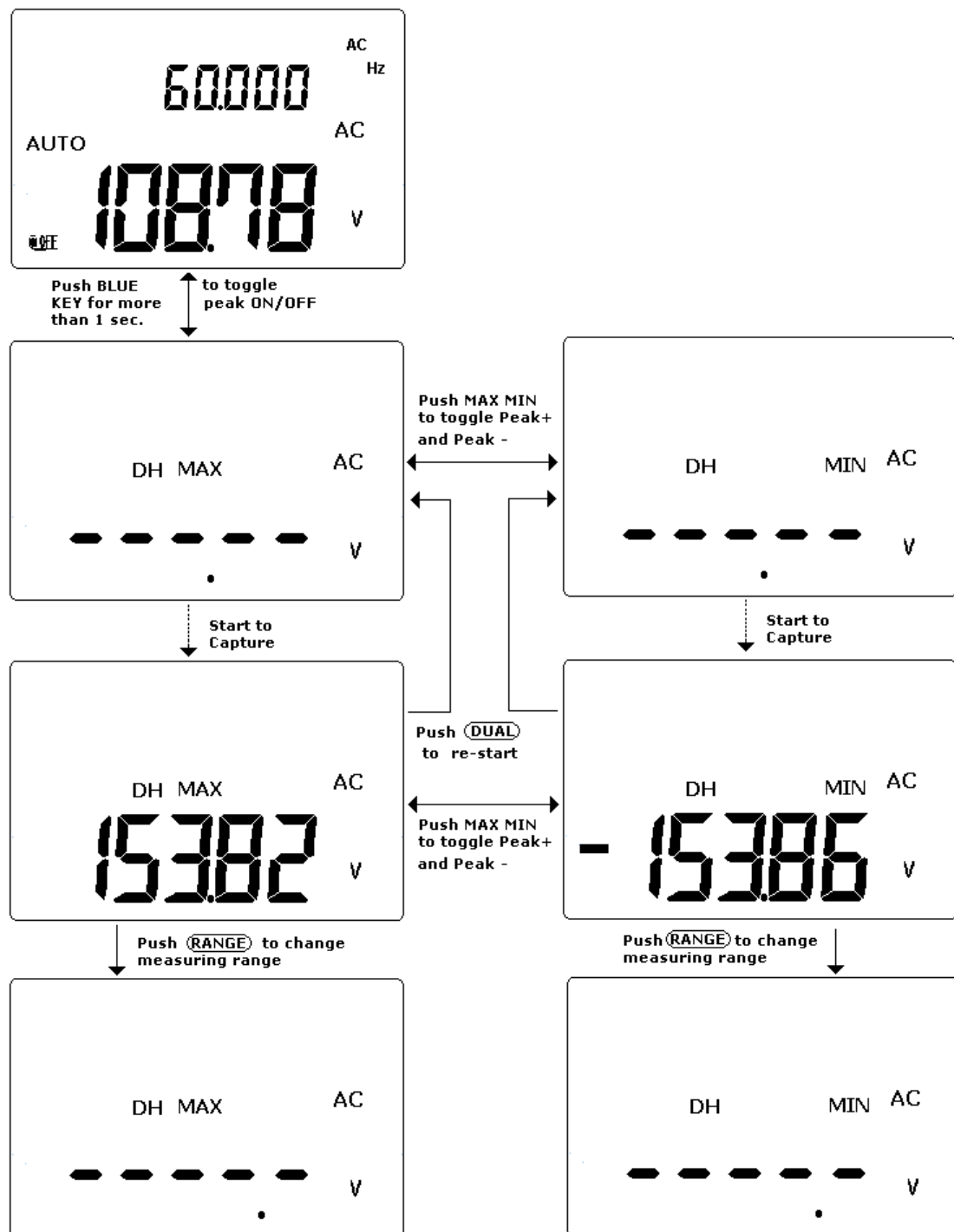


Figure- 35. 1 ms Peak Hold Display

REMOTE COMMUNICATION

This instrument has a bi-directional (full duplex) communication capability. This function will assist user to record and keep data easily. The protocol is provided by SCPI commands (Standard Commands for Programmable Instruments). You can simply use your familiar language to design what application software you want. All commands are combined by ASCII character, non-hexadecimal which is much user friendly providing. Just configure the measuring range, and then get the measuring value. Please refer to the detail SCPI for remote operation accompanied with another file on this CD-ROM.

An optional accessory includes an optical USB-RS232 cable and a CD-ROM for PC application software.

Please refer following procedures if you want to communicate with personal computer:

1. Setup the communication parameters for the meter and the personal computer you used. The meter is default to (9600, n, 8, 1).
2. Be sure that the driver for USB and RS-232 transfer has been installed on your computer.
3. Fix the optic side of cable to communication port of meter, Be sure the text side to be face up. See following figure.
4. The carrying case can be used as a stand. You can use short belt to buckle the cover.
5. Plug the other end of USB terminal of cable into USB port of personal computer. See following figure.

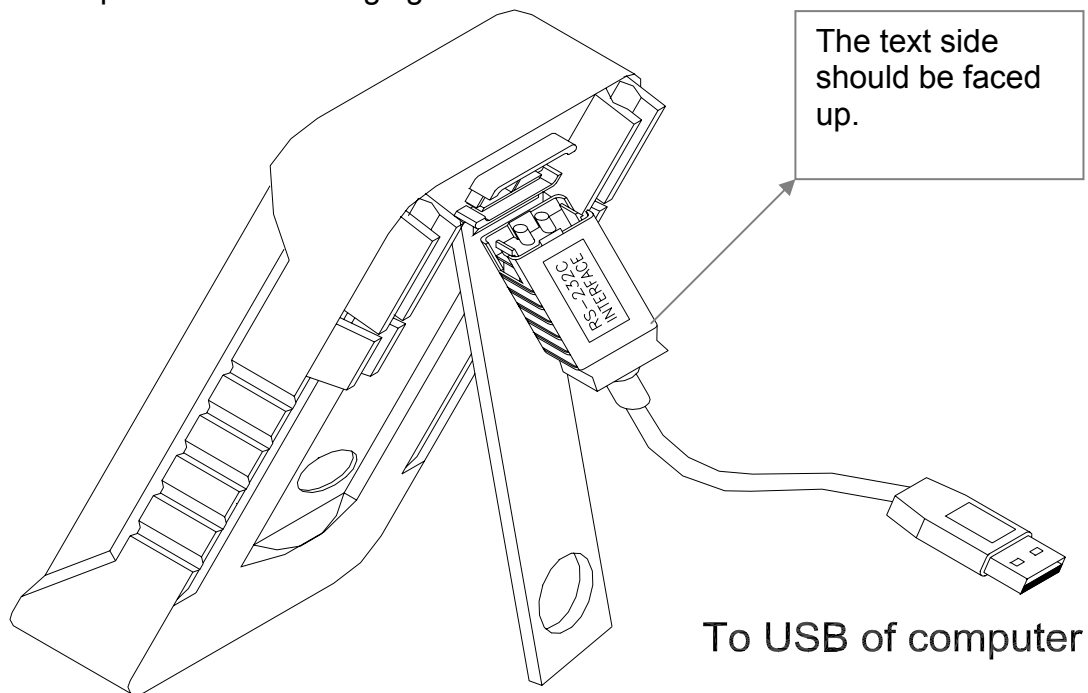


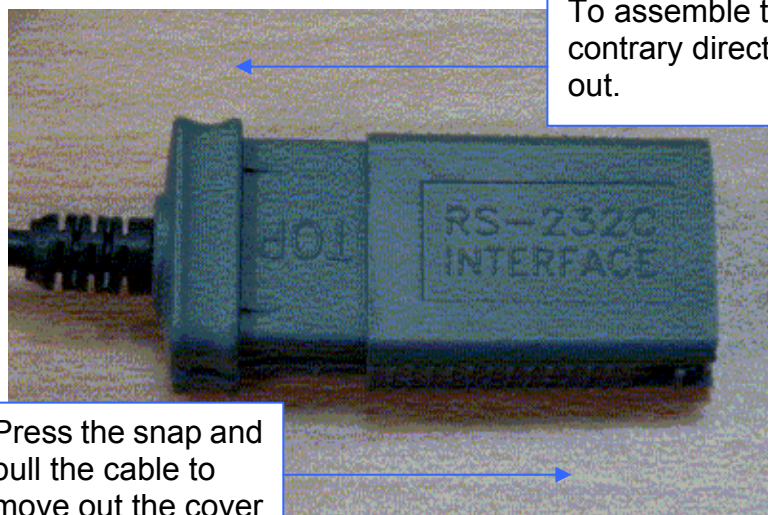
Figure- 36. Cable Connection for Communication

6. Execute the software to take the data as your needs.
7. Always press second snap slightly to remove the cable from communication port of the meter. See the snap as below picture.



Always press second snap slightly to remove the cable from communication port of the meter.

8. We don't suggest you to remove the cover of USB-RS-232 cable. But sometime, you may press snap deeply and pull the cable to cause the cover to be moved out as following picture. To assemble the cover as contrary direction you moved out. Be sure the text side on the cover at same side of inside TOP case. You will hear a click as the cover has been fixed



To assemble the cover as contrary direction you moved out.

Press the snap and pull the cable to move out the cover

MULTI-DISPLAY MULTIMETER

The frequency measuring helps detect the presence of harmonic currents in neutral conductors and determines whether these neutral currents are the result of unbalanced phases or non-linear loads.

■ ***Selection by Hz Button***

For Voltage or Current test, press **Hz** button momentarily to enter Frequency test. Voltage or Current will be displayed on the secondary display, the frequency will display on the primary display. Press this button again to step through Frequency, Duty cycle and pulse width tests. This allows simultaneously monitor the present levels and frequency (or Duty Cycle, or pulse width).

Press **Hz** button for more than 1 second to return to Voltage or Current measurement.

Function	Primary display	Secondary display
AC Voltage	Frequency (Hz)	ACV
	Duty Cycle (%)	ACV
	Pulse Width (ms)	ACV
DC Voltage	Frequency (Hz)	DCV
	Duty Cycle (%)	DCV
	Pulse Width (ms)	DCV
AC Current	Frequency (Hz)	ACA
	Duty Cycle (%)	ACA
	Pulse Width (ms)	ACA
DC Current	Frequency (Hz)	DCA
	Duty Cycle (%)	DCA
	Pulse Width (ms)	DCA
% (0-20 or 4-20)	Frequency (Hz)	% (0-20 or 4-20)
	Duty Cycle (%)	% (0-20 or 4-20)
	Pulse Width (ms)	% (0-20 or 4-20)

AC VOLTAGE MEASUREMENT

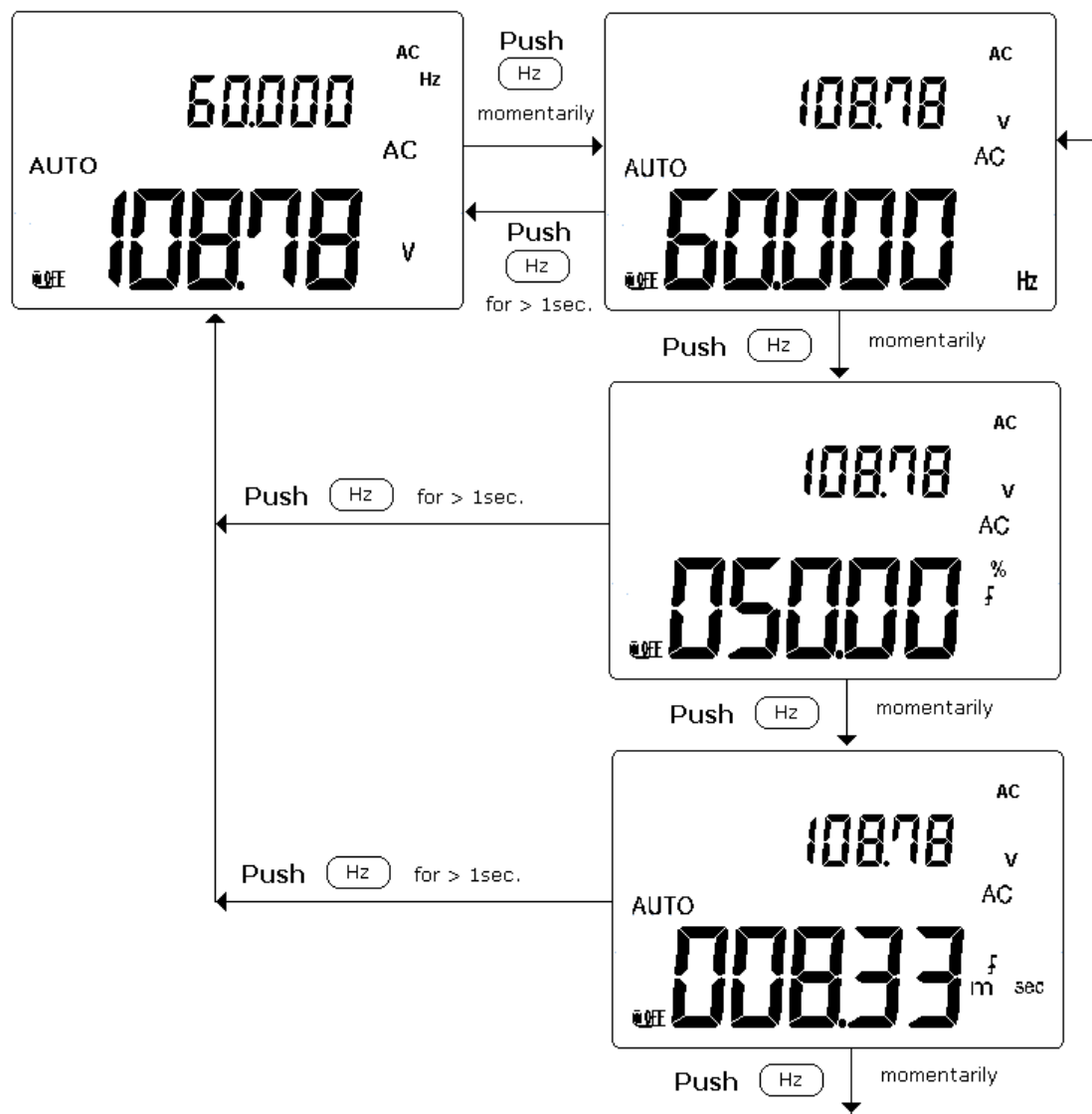


Figure- 37. Combination display for AC Voltage Measuring

■ Selection by DUAL button

It is another way to have combination display. Press DUAL button momentarily to select different combinations of dual display. The DUAL button will be disabled when recording or trigger mode has been enabled. The combinations of dual display are shown as following table.

Function	Primary display	Secondary display
AC Voltage	ACV	Hz (AC coupling)
DC Voltage	DCV	Hz (DC coupling)
AC mV	ACmV	Hz (AC coupling)
DC mV	DCmV	Hz (DC coupling)
DC Current	DCA	Hz (DC coupling)
AC Current	ACA	Hz (AC coupling)
%(0-20 or 4-20)	%(0-20 or 4-20)	Hz (DC coupling)
Temperature	Celsius (°C)	Fahrenheit (°F)
	Fahrenheit (°F)	Celsius (°C)

Voltage Measurement

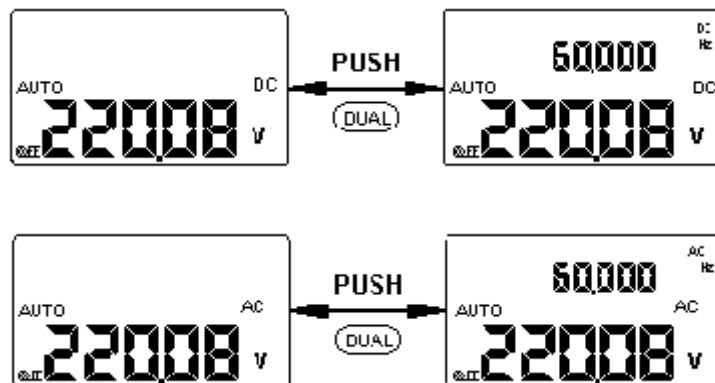


Figure- 38. DUAL Button for voltage measuring

CURRENT MEASUREMENT

1. Press **AC/DC** button momentarily to step through AC, % scale of mA and DC test.

Key operation	Primary display	Secondary display
Press AC/DC	AC mA	
Press AC/DC	DC mA	
Press AC/DC	% for 4-20 or 0-20 mA	

2. Press **DUAL** button momentarily to enter multi-display mode.

Key operation	Primary display	Secondary display
Push Dual	DC mA (AC, % for 4-20 or 0-20mA)	Hz
Push Dual	DC mA (AC, % for 4-20 or 0-20mA)	

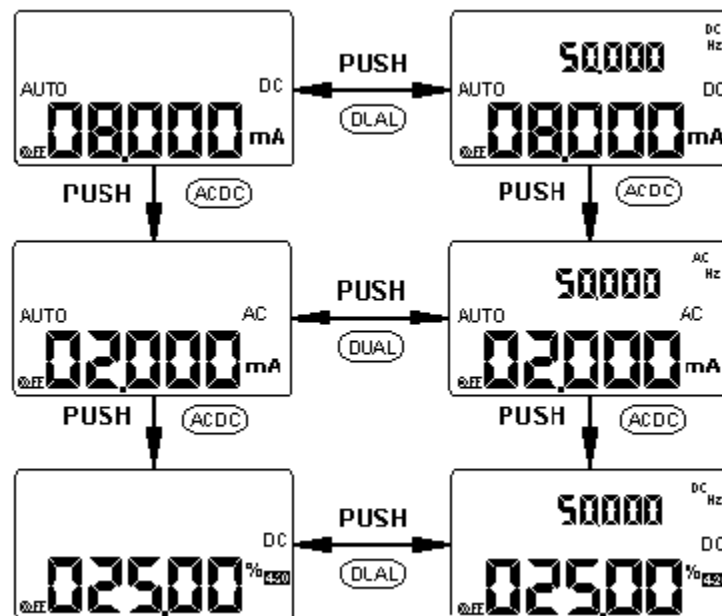


Figure- 39. DUAL button operation for Current Measuring

■ **Temperature Measurement**



CAUTION

**Do not bend the thermocouple leads, sharply.
Repeatedly bending the leads can break them.**

The bead type thermocouple probe is suitable for making temperature measurements from -40°C ($^{\circ}\text{F}$) to 204°C (399°F) in Teflon compatible environments. Above this temperature, toxic gas might be emitted. Do not immerse this thermocouple in liquids. For best results, use a thermocouple probe designed for each application (i.e. an immersion probe for liquid or gel, an air probe for air measurements, etc.). Follow the measuring techniques as below:

- Clean the measurement surface and make sure the probe is attached securely to the surface.
 - When measuring above ambient temperatures, move the thermocouple on the surface until you get the highest temperature reading.
 - When measuring below ambient temperatures, move the thermocouple on the surface until you get the lowest temperature reading.
 - The meter shall be putted on the operating environment for 1 hour at least as using non-compensation transfer adaptor with miniature thermal probe. If you use the thermocouple probe which the thermal wires have penetrated into banana or lantern terminals (TP-41), just put the meter on the operating environment for 15 minutes at least.
 - You can use " 0°C " compensation to see the temperature variation of the thermocouple sensor. The " 0°C " compensation will assist you to measure relative temperature immediately.
1. Turn the rotary switch to the "**mV**" range.
 2. Press and hold "**REL**" button for more than 1 second for temperature measurement.
 3. Plug the adapter with thermocouple probe into the "**V**" and "**COM**" input terminals.
 4. Attach the thermocouple to the surface being measured.
 5. Read the display.
 6. If you are working on a varied environment, which the ambient temperature is non-constant. It is another way to quickly measure the relative temperature by " 0°C " compensation. Press "**BLUE**" button to toggle the environment and " 0°C " compensation.
 7. Don't touch the surface you want to measure by thermocouple probe. Wait for a constant reading, then press "**REL**" button to the reading to be relative reference temperature.
 8. Attach the thermocouple to the surface being measured

9. Read display for the relative temperature.

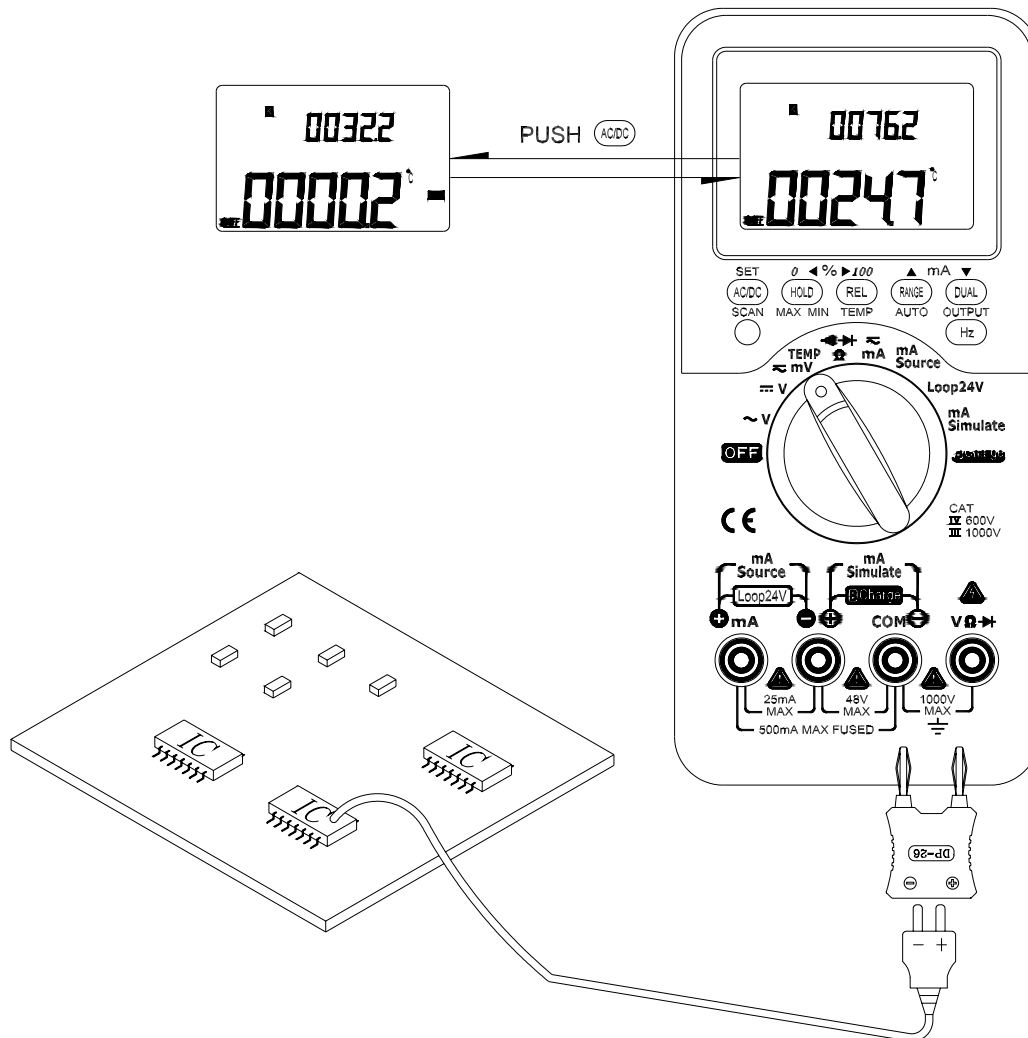


Figure- 40. Surface temperature measurement

OPERATE IN PROCESS FIELD

■ LINE POWER VOLTAGE MEASUREMENT

1. Set the rotary switch to \sim V function.
2. Connect the Red and black test leads to " $V\Omega\rightarrow$ " and "**COM**" input terminals.
3. Touch the probes to the test points and read the display.

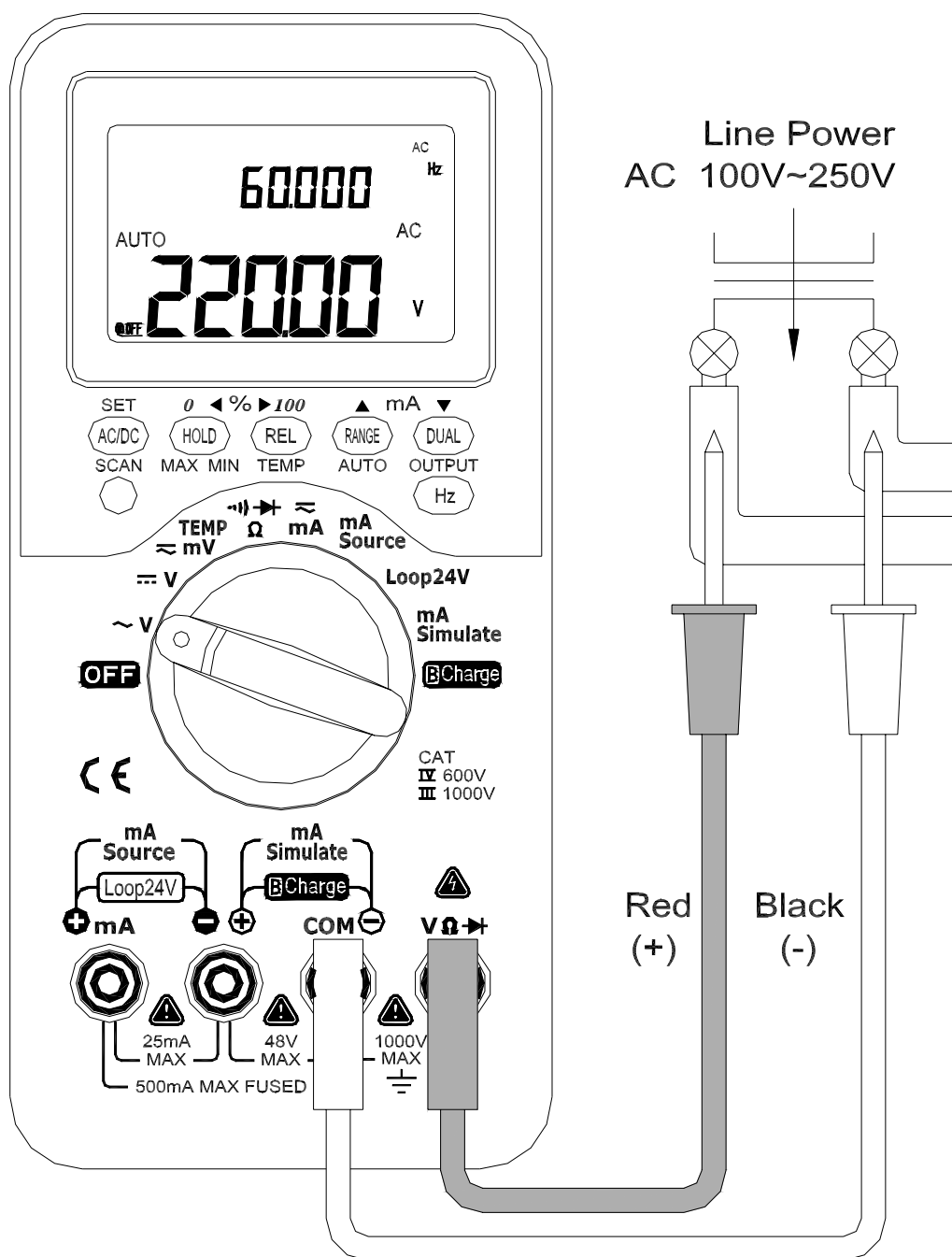


Figure- 41. Line power Voltage measurement

■ LOOP POWER MEASUREMENT

1. Set the rotary switch to V function.
2. Connect the Red and black test leads to " $\text{V}\Omega\text{--}$ " and "**COM**" input terminals.
3. Touch the probes to the test points and read the display.

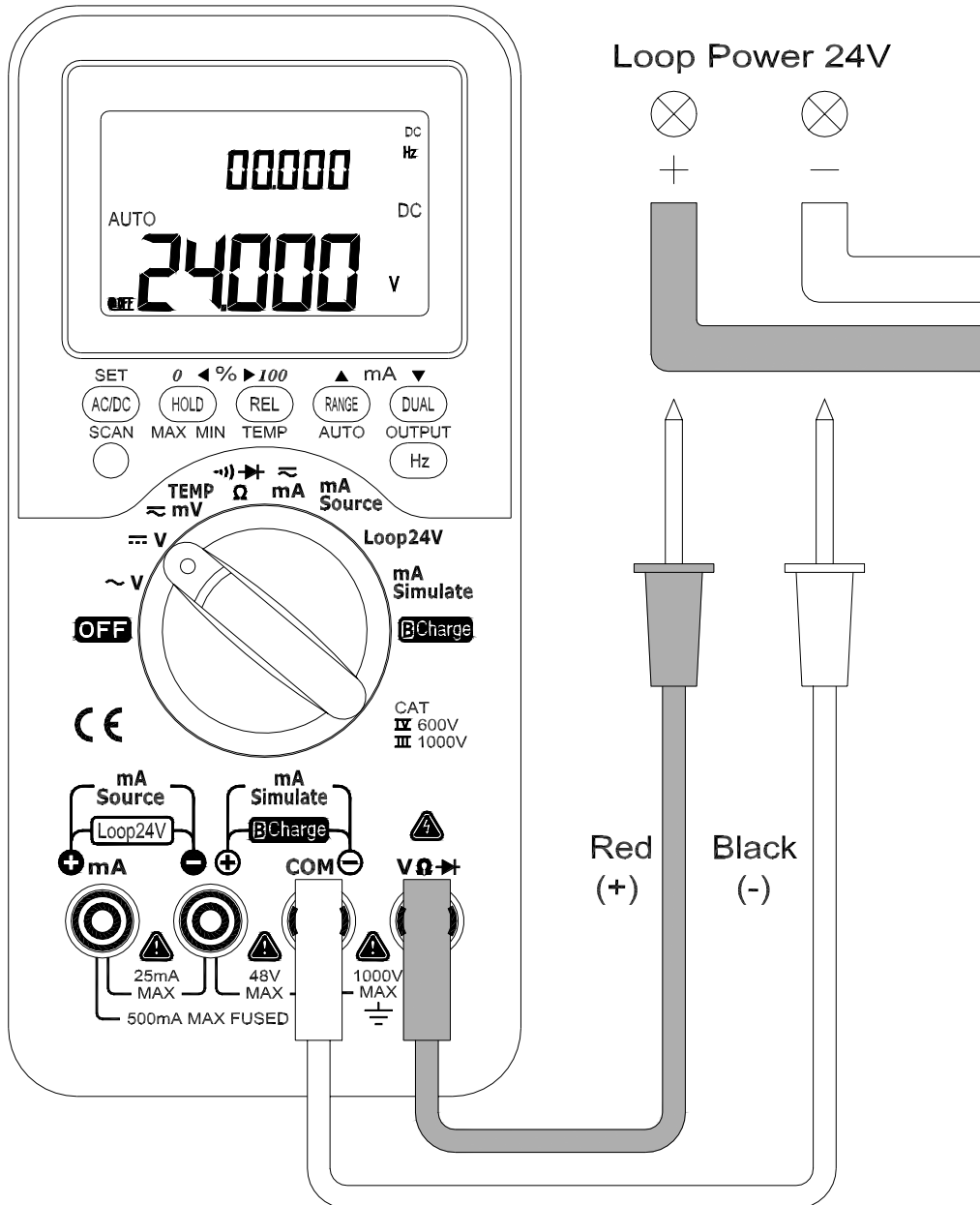


Figure- 42. Loop power Measurement

■ Pressure Transducer Measuring

1. Set the rotary switch to \sim mV function.
2. Connect the Red and black test leads to "V Ω →" and "COM" input terminals.
3. Touch the probes to the test points and read the display.

Milli-volt output type pressure transducer

Range	0~ 5 PSIG	0~15PSIG	0~30PSIG	0~60PSIG	0~100PSIG	0~ 150 PSIG
Output	50 mV	100 mV	80 mV	60 mV	100 mV	60 mV

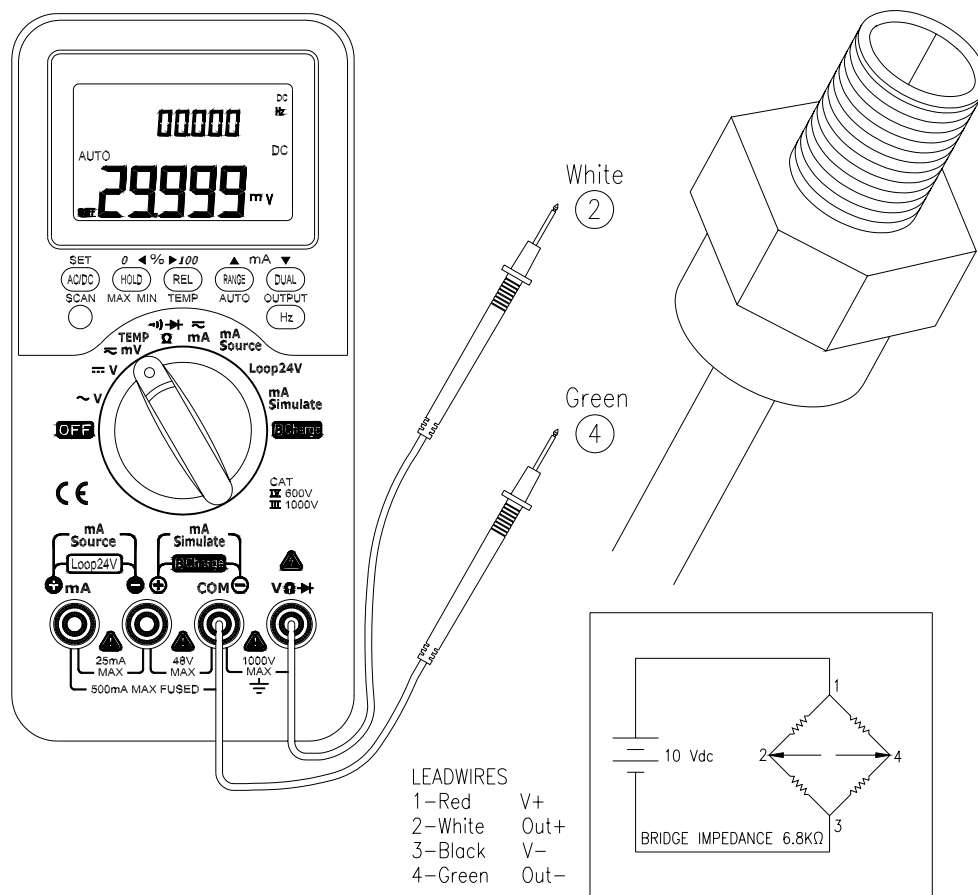


Figure- 43. DC mV measurement

■ Loop Current Measurement

1. Set the rotary switch to \sim mA.
2. Connect the red and black test leads to "mA" and "COM" input terminals.
3. Touch the probes to the test points and read the display.

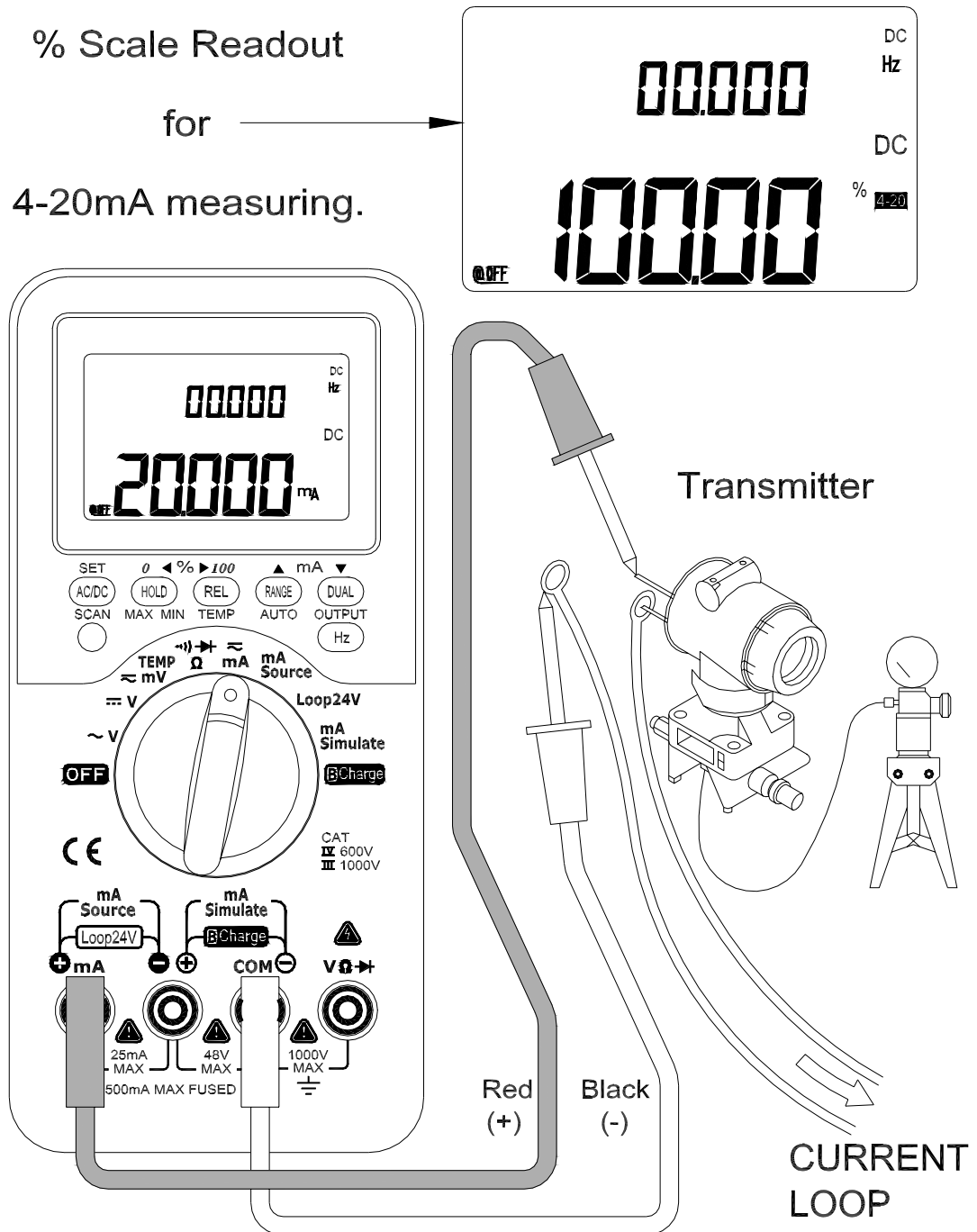




Figure- 44. Current (mA) measurement

■ Source mode of mA Output

The meter provides steady, stepped, and ramped current output for testing 0-20mA and 4-20mA current loops. Use source mode whenever it is necessary to supply current into a passive circuit such as a current loop with no loop supply.

1. Turn the rotary switch to the "**mA Source**" position.
2. Connect the red and black leads to   terminals on this Meter
3. Connect the Red/black alligator clips to the current loop. Make sure the polarity is correct.
4. To adjust current by Step, auto SCAN or auto RAMP. Set "**+08.000 mA**" output for 25% scale readout for 4-20mA.
5. Press "**OUTPUT**" button momentarily to send out current.

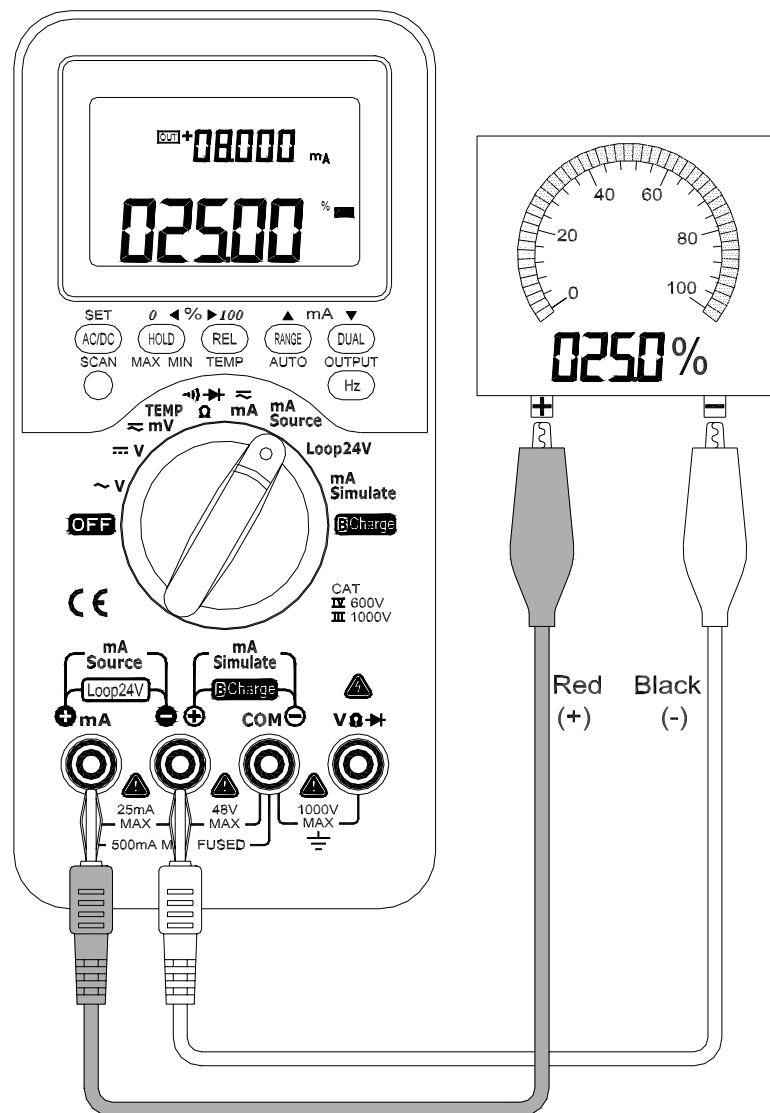




Figure- 45. Source mode of mA output

■ **Simulating Mode of mA Output**

Caution

Be sure to remove the test lead away the loop before changing function by rotary switch or turn off this meter. Otherwise, it will cause 16mA current minimum on the loop as 250Ω load connected.

Simulating mode is so named because the meter simulates a current loop transmitter. Use simulate mode when an external DC 24V is in series with the current loop under test.

1. Turn the rotary switch to **mA Simulate** position.
2. Connect Red lead of loop-24V adaptor to “+” of  . Connect Red alligator-clip lead to “-” end of  . Make sure the polarity is correct.
3. Plug the banana end of black alligator-clip lead to black lead of loop-24V adaptor.
4. Use Red/ Black alligator-clips to the simulation points.
5. To adjust current by Step, auto SCAN or auto RAMP.
6. Press “**OUTPUT**” button momentarily to send out the test current.

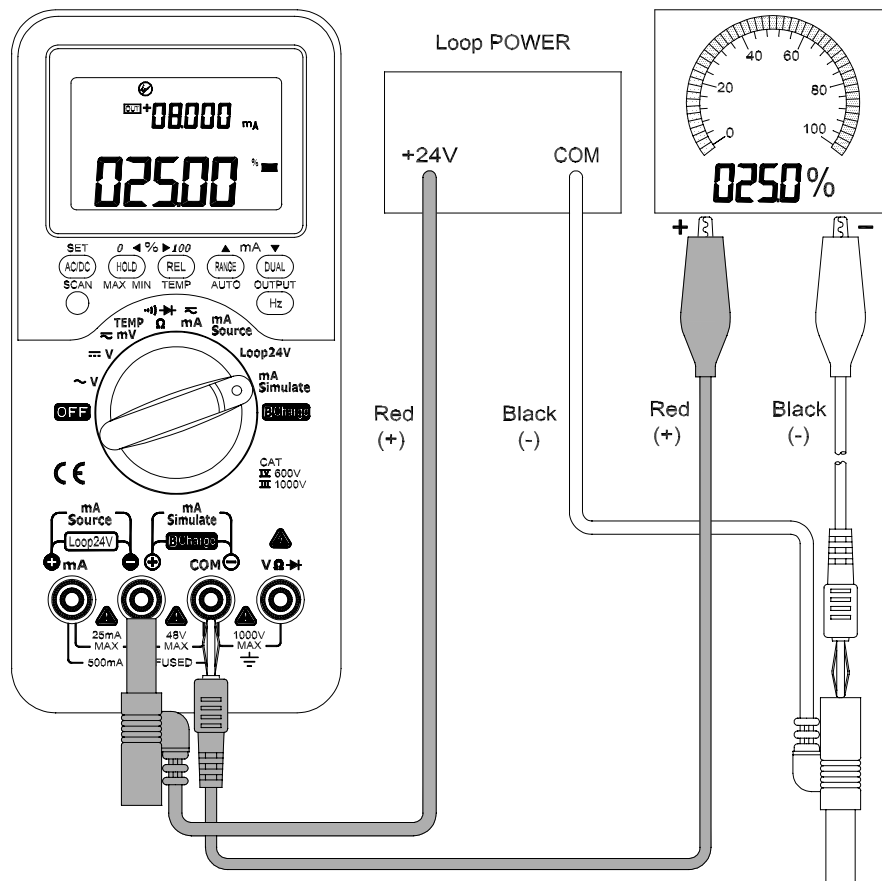




Figure- 46. mA simulation

■ *Simulation of a Two-Wire Transmitter on a current loop*

1. Turn the rotary switch to **mA Simulate** position.
2. Connect Red/ Black leads to   on the meter.
3. Connect the red alligator-clip the current loop source “+24V”, and Make sure the polarity is correct.
4. To adjust current by Step, auto SCAN or auto RAMP.
5. Press the **OUTPUT** momentarily to send out the test current.

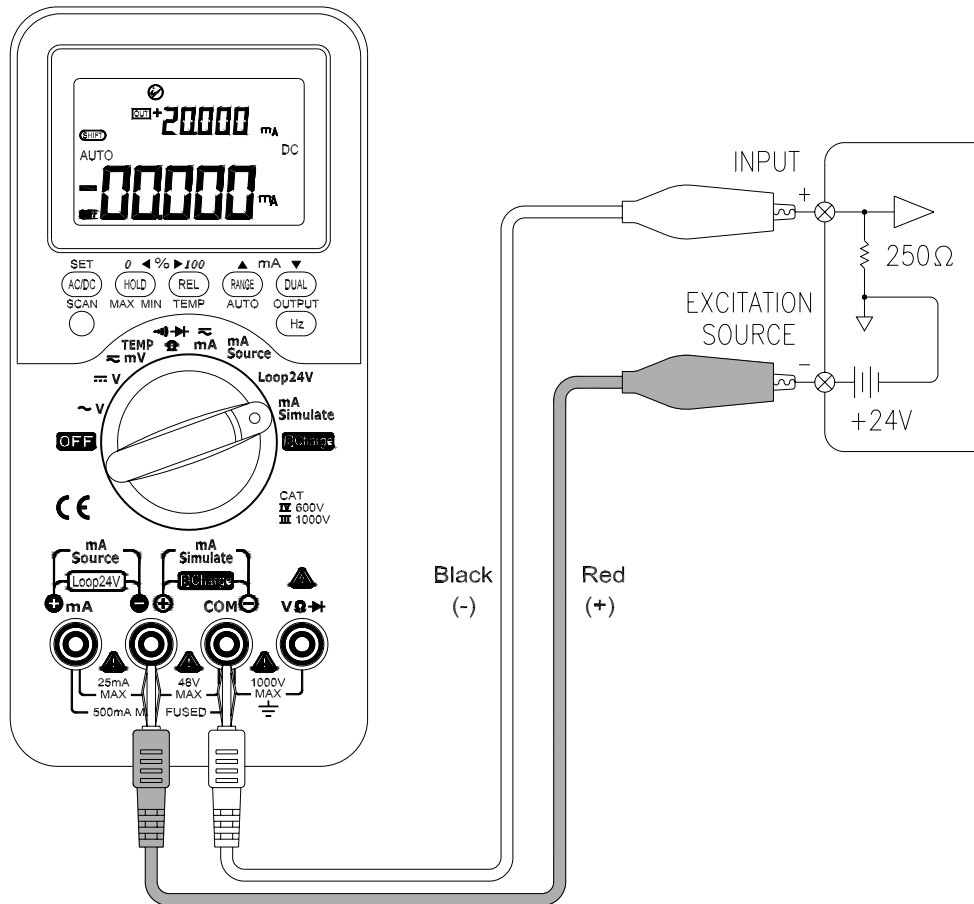


Figure- 47. Two-wire Transmitter Simulation

■ Loop 24V for Two-Wire Transmitter

This is a convenient method to verify the operation of two-wire transmitter. The method takes advantage of meter's ability to source voltage and measure current, simultaneously.

1. Turn the rotary switch to the LOOP 24V position.
2. Connect the alligator-clip leads from of Loop 24V terminals to the " + " and " - " output of the two-wire transmitter. Refer to below **Figure**.
3. Press the "OUTPUT" button momentarily to send out the excitation voltage.
4. The output current from the transmitter is indicated on primary display depending on the physical input signal which transferred from thermal temperature sensor.

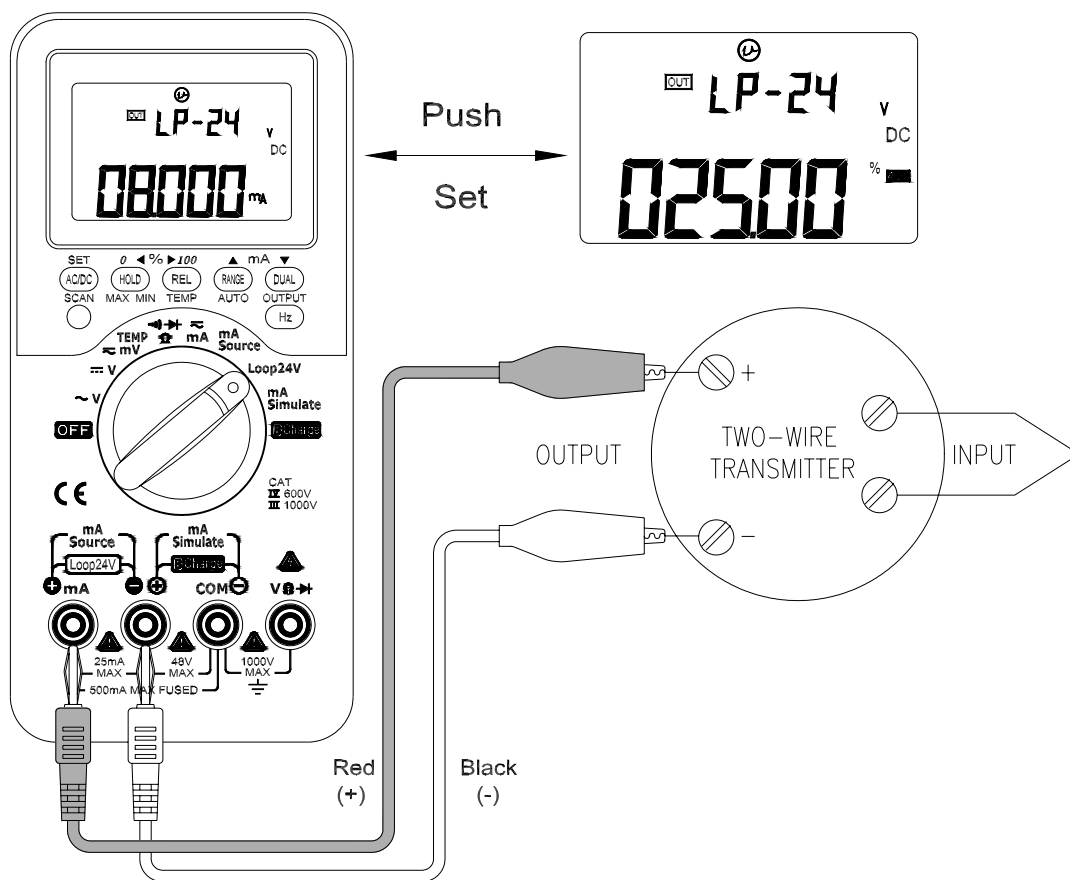


Figure- 48. Checking a Two-wire Transmitter

■ RESISTANCE/ CONTINUITY MEASUREMENT

In Ohm test, press “**BLUE**” button momentarily to cycle select **CONTINUITY** function, Diode continuity and resistance measurement. The ohm continuity range is set to 0-500.00Ω.

While testing continuity, the beeper will sound if the resistance falls below 10Ω. For other ranges, the beeper will sound if the resistance falls below the typical values indicated in Table 4.

Table- 4. Beeper Responses in Continuity Test

Measuring range	Beeper On if
500.00 Ω	<10 Ω
5.0000 kΩ	<100 Ω
50.000 kΩ	<1 kΩ
500.00 kΩ	<10 kΩ
5.0000 MΩ	<100 kΩ
50.000 MΩ	<1 MΩ

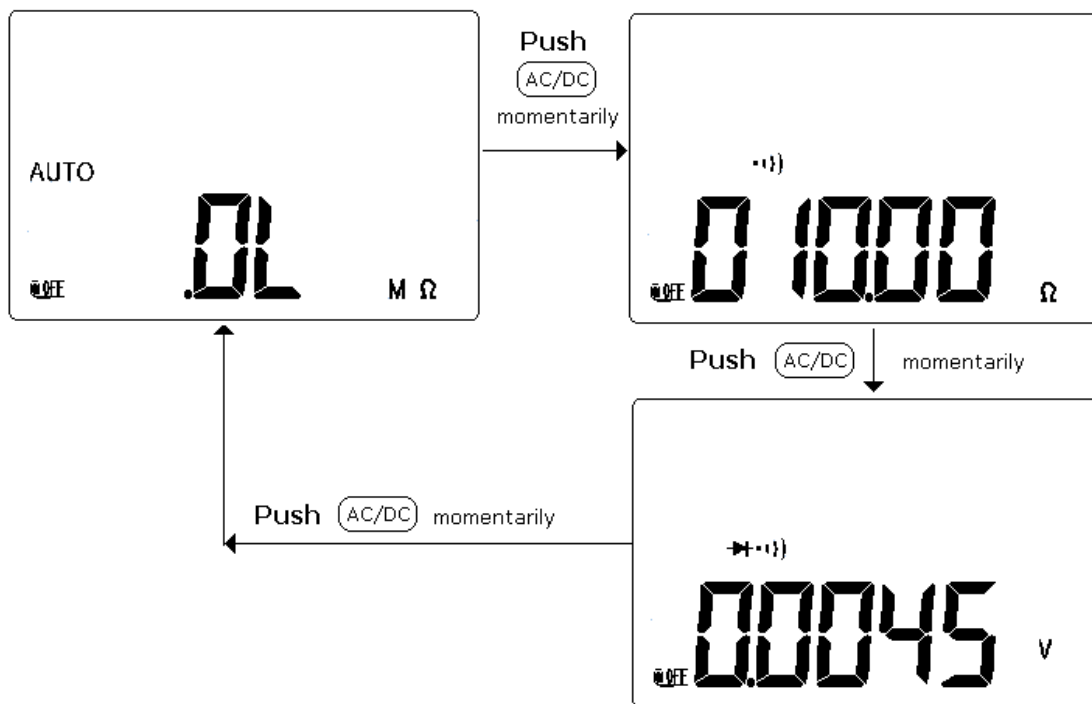


Figure- 49. Continuity Operation.

1. Set the rotary switch to Ω function.
2. Connect the Red and black test leads to " $V\Omega\rightarrow$ " and "**COM**" input terminals.
3. Touch the probes to resistor (or shunt) and read the display.
4. In Ohm test, press "**BLUE**" button momentarily to toggle **CONTINUITY** function ON/OFF. The continuity range is 0-500.00 Ω . Momentarily pushing this button will only turn the beeper off. While testing continuity, the beeper will sound if the resistance falls below 10 Ω in the range of 500.00 Ω .

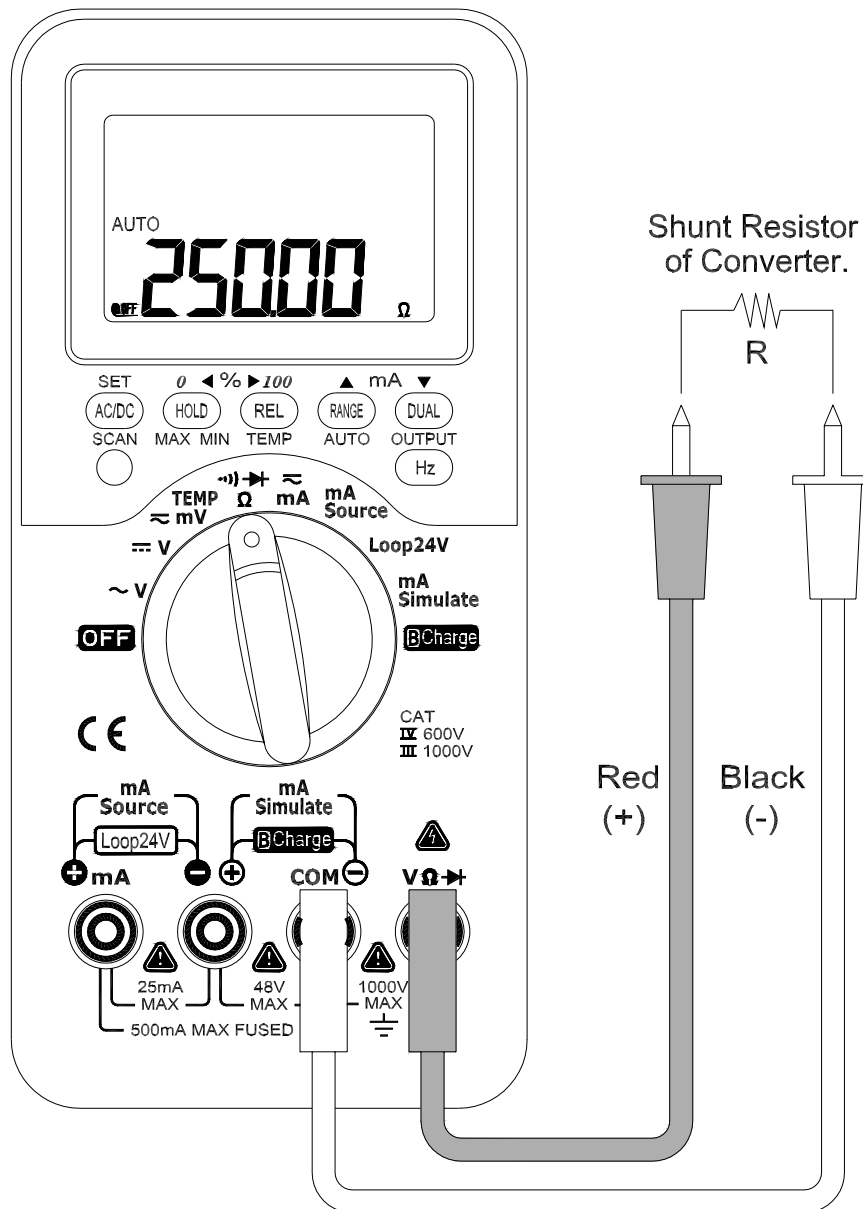


Figure- 50. Resistance measurement

■ DIODE CHECK

A good diode allows current to flow in one direction only. To test a diode, turn the power off, remove the diode from the circuit, and proceed as follows:

1. Set the rotary switch to Ω position
2. Press **BLUE** button momentarily for two times to $\rightarrow|$ measurement.
3. Connect the Red and black test leads to "**V $\Omega|$** " and "**COM**" input terminals.
4. Touch the red lead to the positive (anode) side of the diode and the black lead to the negative side (cathode, side with band or bands). The meter can display diode voltage drops to approximately 2.1 V. A typical voltage drop is 0.3 ~ 0.8 V and the meter will sound a beep to remind user.
5. Reverse the probes and measure the voltage across the diode again. If the diode is:
 - **Good:** "OL" is displayed.
 - **Short:** Near 0 V drop is displayed in both directions, and the beeper sounds continuously.
 - **Open:** "OL" is displayed in both directions.
6. Repeat step 4 and 5 for other diodes.

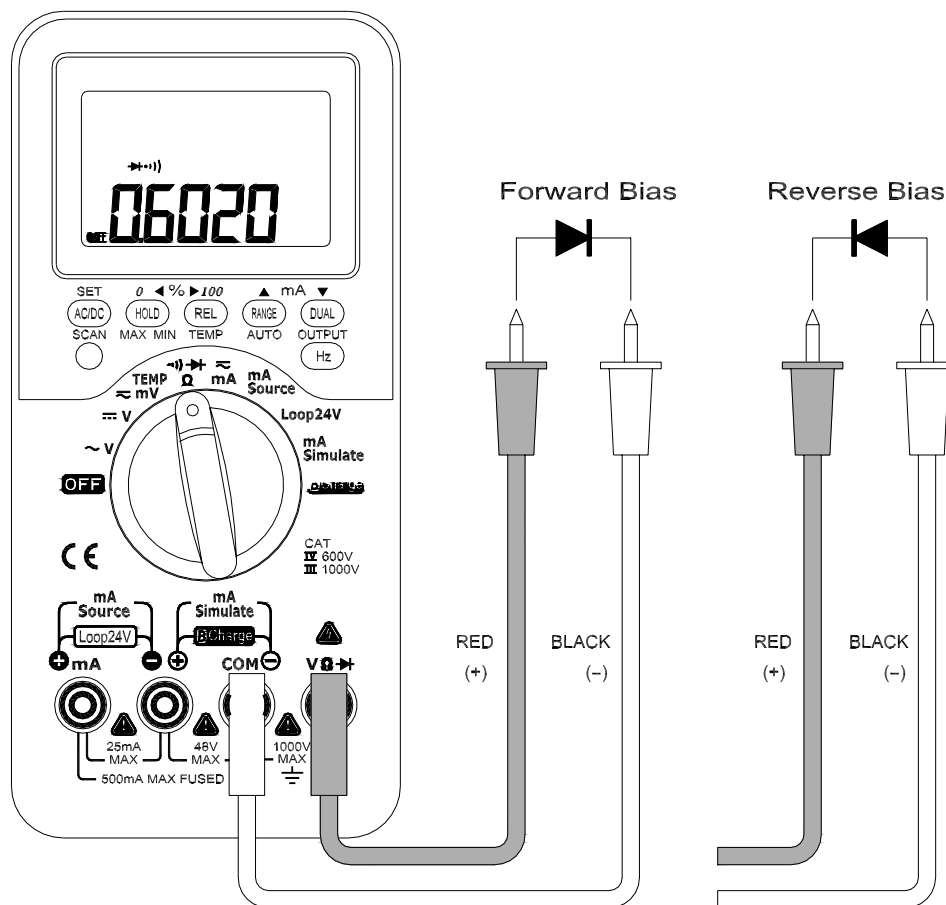


Figure- 51. Diode measurement

■ BIPOLAR JUNCTION TRANSISTOR

The BJT (bipolar junction transistor) is composed of input and output circuits by using one of electrodes namely, emitter, base, or collector as the common terminal. The transistor has polarities for PNP or NPN type. To get the related data sheet from manufacturers will be highly recommended. Sometime it will waste time. You can recognize the transistor by this meter. Following procedure may guide you how to recognize the polarities and poles of a transistor:

How to recognize NPN/PNP

1. Set the rotary switch to Ω position.
2. Press **BLUE** button momentarily for two times to $\rightarrow|+$ measurement.
3. Connect the Red and black test leads to "**V Ω $\rightarrow|+$** " and "**COM**" input terminals. The "**V Ω $\rightarrow|+$** " end provides positive test voltage.
4. Assume number 1, 2, and 3 for a TO-92 transistor as following Figure.

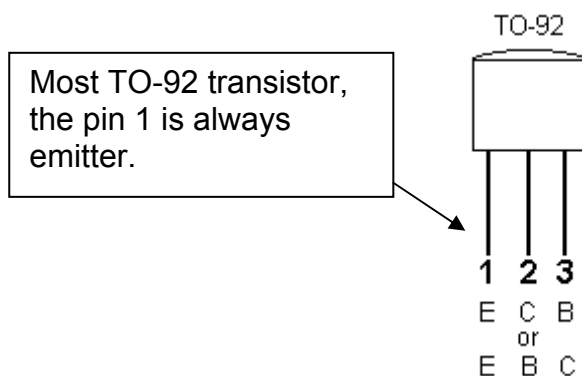


Figure- 52. TO-92 Transistor

5. Touch pin 1 by red probe, and pin 2 by Black probe. If the measuring is OL, reverse the probes. If the measuring value is still OL. You can assume both pins would be Emitter and Collect poles. The residual pin 3 is Base pole. Always to find out which pin is Base pole first. Refer to following Table:

PIN	Probe Red/Black	Probe Black/Red	Base
1-2	OL	OL	3
1-3	OL	OL	2
2-3	OL	OL	1

6. Touch Base pole by RED probe, and connect black probe to other pins. Record the reading. Reverse the Red/ black probes. Record the reading. Then recognize the polarities (NPN or PNP) and Poles according to following table. The V_{be} is always greater than V_{bc} . Most TO-92 transistor,

the pin 1 is always emitter. Anyway, please check related data sheet from Manufacturers according. See following Table

Base =Pin 3

PIN	3-1	3-2	Pole (123) (Vbe>Vbc)	NPN/PNP
Probe Red/Black	0.6749V	0.6723V	ECB	NPN
	0.6723V	0.6749V	CEB	NPN
Black/Red	0.6749V	0.6723V	ECB	PNP
	0.6723V	0.6749V	CEB	PNP

Base= Pin2

PIN	2-1	2-3	Pole (123) (Vbe>Vbc)	NPN/PNP
Probe Red/Black	0.6749V	0.6723V	EBC	NPN
	0.6723V	0.6749V	CBE	NPN
Black/Red	0.6749V	0.6723V	EBC	PNP
	0.6723V	0.6749V	CEB	PNP

Base=Pin 1

PIN	1-2	1-3	Pole (123) (Vbe>Vbc)	NPN/PNP
Probe Red/Black	0.6749V	0.6723V	BEC	NPN
	0.6723V	0.6749V	BCE	NPN
Black/Red	0.6749V	0.6723V	BEC	PNP
	0.6723V	0.6749V	BCE	PNP

7. The other type TO3 package as following drawing

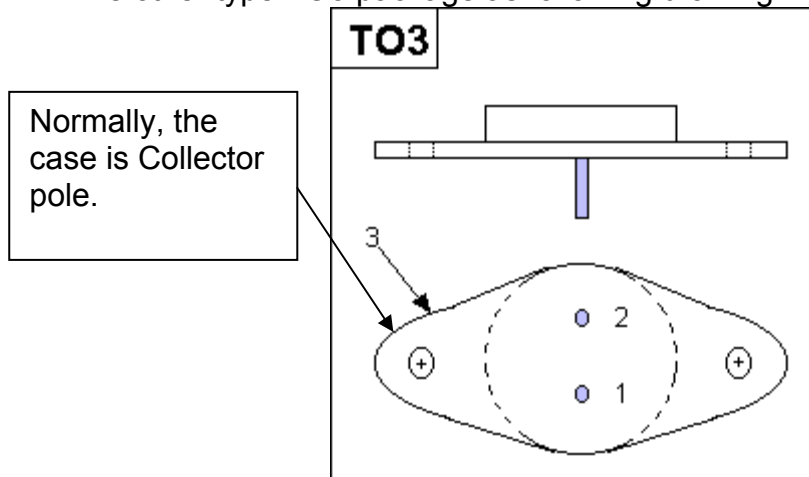


Figure- 53. TO-3 Transistor

For example of 2N3055, a silicon NPN high power transistor, According to previous procedures, the base pole will be pin 2.

Base= Pin2

PIN	2-1	2-3	Pole (123) (Vbe>Vbc)	NPN/PNP
Probe Red/Black	0.5702V	0.5663V	EBC	NPN

■ JFET SWITCH TEST

The JFET (Junction Field-Effect Transistor) is composed of input and output circuits by using one of electrodes namely, Drain, Gate, or Source as the common terminal. The JFET has different type for P or N channel switch. To get the related data sheet from manufacturers will be highly recommended. You can recognize the JFET by this meter. Following procedure may guide you how to recognize JFET.

1. Set the rotary switch to " Ω " position.
2. Connect the Red and black test leads to " $V \Omega \rightarrow$ " and "**COM**" input terminals. The " $V \Omega \rightarrow$ " end provides positive test voltage.
3. Assume number 1, 2, and 3 for a TO-92 JFET as following Figure.

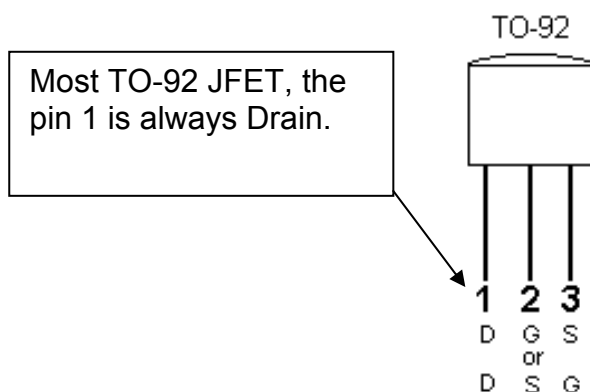


Figure- 54. TO-92 JFET

4. Touch pin 1 and pin 2 by red and black probes, to get the value. Then reverse the probes. If the two measuring value is $< 1k\Omega$. You can assume both pins would be Drain and Source poles. The residual pin 3 is Gate pole. Always to find out which pin is Gate pole first. Refer to following Table:

PIN	Probe Red/Black	Probe Black/Red	Gate
1-2	$< 1k\Omega$	$< 1k\Omega$	3
1-3	$< 1k\Omega$	$< 1k\Omega$	2
2-3	$< 1k\Omega$	$< 1k\Omega$	1

5. To judge P-channel switch or N-channel, by a DC power supply and verify the RDS (Drain-Source on Resistance). Normal, both channel types will be switched when VGS is equal to 0 V.
6. Connect the input probes to Drain and Source poles.
7. Then connect the red output alligator through a resistor of $100k\Omega$ to Gate pole, the black output alligator to black input probe.
8. If the R_{DS} increased as the V (GS) is negative voltage, this JFET will be N-channel. You can set the power supply voltage from **+0V** to **-24V**, and

the R_{DS} will be increased until “OL” of resistance measurement. You will know the cutoff voltage for this N-channel switch.

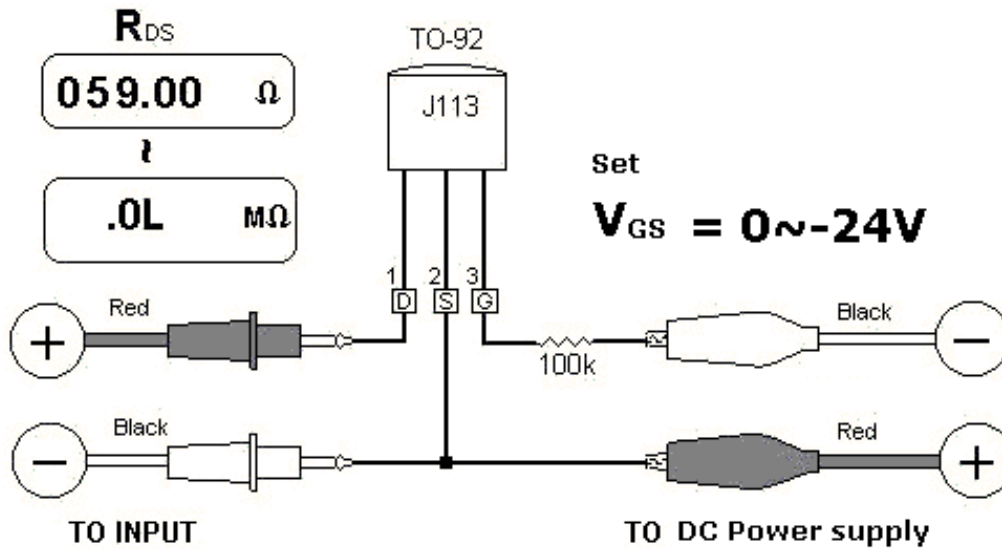


Figure- 55. N- Channel JFET

9. If the R_{DS} increased as the V_{GS} is positive voltage, this JFET will be P-channel. You can set power supply voltage from +0V to +24V, and the R_{DS} will be increased until “OL” of resistance measurement. You will know the cutoff voltage for this P-channel switch.

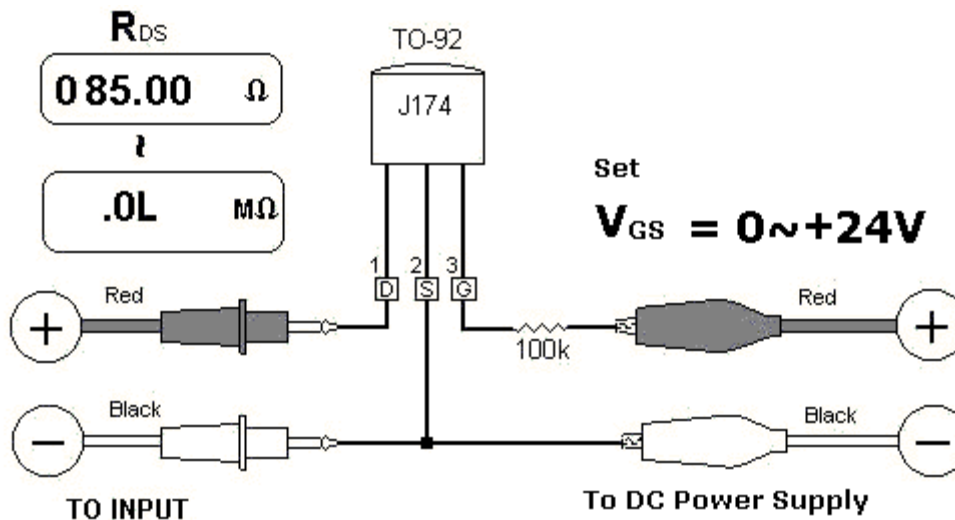


Figure- 56. P- Channel JFET

CALIBRATING THE METER

CAUTION!

TO AVOID DAMAGING THE DEFAULT CALIBRATION DATA STORED IN A NON-VOLATILE MEMORY, A CALIBRATION TO THE METER CAN ONLY BE DONE BY AN AUTHORIZED SERVICE CENTER AND QUALIFIED PERSONNEL WITH APPROPRIATE EQUIPMENT.

FOR DETAIL INFORMATION ABOUT CALIBRATION PROCEDURES, PLEASE CONTACT FACTORY OR AUTHORIZED DISTRIBUTOR.

■ **INTRODUCTION**

It is recommended to recalibrate and verify the meter at least once a year to ensure that the original designed performance and specifications.

The meter is designed with closed-case calibration capability. It shall calibrate and verify by remote software with appropriate equipment and qualified personnel only. The related software may be got by factory authorization

■ **ENVIRONMENTAL CONDITION**

Calibration or verification test should be performed under laboratory condition which ambient temperature/ relative humidity can be controlled.

■ **WARM UP**

Allow up to 10 minutes warm-up at least before performing calibration to the meter. After exposure or storage in a high humidity (condensing) environment, relative recovery period is required essentially.

■ **RECOMMENDED TEST EQUIPMENT**

The test equipment requirements listed in Table or equivalents are required to perform the calibration and performance verification test procedures. Alternative equipment may be used as long as the accuracy is as good as those listed at least.

Table- 5. Standard Equipment Requirements

Standard Source	Operating Range	Accuracy Required	Recommended Equipment
DC Voltage Calibrator	Range, 0 to 1000VDC	$\leq \pm 0.002\%$	Fluke 5520A or equivalent
AC Voltage Calibrator	Range, 0 to 1000V, 20kHz	$\leq \pm 0.03\%$	Fluke 5520A or equivalent
DC Current Calibrator	0mA to 1000mA	$\leq \pm 0.01\%$	Fluke 5520A or equivalent
AC Current Calibrator	10mA to 1000mA, 2kHz	$\leq \pm 0.1\%$	Fluke 5520A or equivalent
Resistance Calibrator	450 Ω , 4.5k Ω , 45k Ω , 450k Ω , 4.5M Ω	$\leq \pm 0.01\%$	Fluke 5520A or equivalent
	50M Ω	$\leq \pm 0.05\%$	Fluke 5520A or equivalent
Audio Level Generator	5V/1KHz	$\leq \pm 0.005\%$	Fluke 5520A or equivalent
Ice Point Reference chamber	0°C	$\leq \pm 0.1\text{ }^{\circ}\text{C}$	OMEGA TRCIII or equivalent
5 1/2 Digital Multi-meter	Range 12mA and 120mA/ resolution 0.1 μA / 1 μA	$\leq \pm 0.012\%$	ESCORT-3146AE or equivalent

GENERAL SPECIFICATION

Display:

- Both primary and secondary displays are 5-digit liquid crystal display (LCD) with maximum reading of 51000 counts.
- Automatic polarity indication.

Function:

- DCV, ACV, DCA, ACA, OHM, Diode check, Audible continuity, Temperature, Frequency, Duty cycle and Pulse Width tests.
- True RMS measurement for both voltage and current.
- 1-ms peak hold to capture inrush voltage or current easily.
- 4-20mA and 0-20mA indication with % for current measurement
- High accuracy constant current (0~25mA) source and simulation.
- 24V loop power with loop current monitor
- Manual Step output
- Fast 0% and 100% span check
- User programmable steps and time interval for Scan Output
- Adjustable resolution for linear Ramp Output.
- Brightness EL backlit display for easy reading in the dark.

Measuring rate (approx.):

- 4 times per second
- 1 time per second for frequency and Duty Cycle measurements. (>1Hz)
- 0.25 times ~ 1 time per second for Pulse Width measurement (>1Hz).

Low battery indicator:

The " " appears when the battery voltage drops below 7.3V (approx.).

Operation temperature: 0 °C to 40 °C.

Storage temperature: -20 °C to 60 °C with BATTERY REMOVED.

Relative Humidity (R.H.): maximum 80% R.H. for temperature up to 31 °C decreasing linearly to 50% R.H. at 50 °C

Temperature coefficient

INPUT: $0.15 * (\text{specified accuracy}) / ^\circ\text{C}$ (from 0 °C to 18 °C or 28 °C to 40 °C)

OUTPUT: $\pm (50\text{ppm rdg} + 0.5\text{dgt}) / ^\circ\text{C}$

Common Mode Rejection Ratio	Normal Mode Rejection Ratio
>90 dB at DC, 50/60 Hz \pm 0.1% (1k Ω unbalanced)	> 60 dB at 50/60 Hz \pm 0.1%

Power supply:

Single standard 9V Battery can use Alkaline or Carbon-zinc.



Battery types	ANSI/ NEDA	IEC
Alkaline	1604A	6LR61
Carbon-zinc	1604D	6F22

The rechargeable battery should be 9V Ni-MH (Nickel-Metal Hydride battery), the GP17R8H is recommended.

Power Consumption:

Maximum	Loop 24V/ mA Source	Meter
3.0VA	2 VA typical	0.2VA typical

Battery life (approx.): The new Ni-MH battery (170mAH) has been fully charged.

Function	Load	Output Current	Battery life	
			Before  flashing	Before  freezing
DCV	None	None	10 hours	5 minutes
mA Simulate	600Ω	12mA	4 hours	1 minutes
	1000Ω	24mA	4 hours	1 minutes
mA Source	600Ω	12mA	50 minutes	3 minutes
	1000Ω	24mA	25 minutes	None
Loop 24V	1000Ω	12mA	50 minutes	3 minutes
	1000Ω	24mA	25 minutes	None

Charging time (approx.): <135 minutes. (If the battery has been deep-discharged, a prolonged charging time is required to bring the battery back to full capacity.)

Dimension: 37 (H) * 90 (W) * 192 (L) mm.

Weight: 650 grams (meter/Holster)/ 1360 grams with all accessories.

Standard Accessories:

Starting Guide, Test leads (a pair), User manual in CD-ROM, Alligator-clip leads (a pair), Carrying case, rechargeable 9V NiMH battery, 24V loop power supply and two transfer adapters,

Optional Accessories:

Communication package, K-type input adapter and Thermocouple probe.

Safety: Designed in compliance with EN61010-1 (IEC1010-1) for CAT-III 1000V, Pollution Degree II Environment. EMC designed in compliance with EN61326.

INPUT SPECIFICATIONS

Accuracy is given as \pm (% of reading + counts of least significant digit) at 23 °C \pm 5 °C, with relative humidity Less than 80% R.H.

□ DC mV

Range	Resolution	Accuracy	Overload Protection	Input impedance
50mV	0.001mV	0.05% +50 *N1	1000V *N2	>1000MΩ (nominal)
500mV	0.01mV	0.03% +5		
1000mV	0.1mV			

Notes:

1. The accuracy could be 0.05%+5, always use relative function to zero thermal effect (short test leads) before measuring the signal.
2. Overload protection: 1000V R.M.S. for the circuits <0.3A short circuit

□ DC VOLTAGE

Range	Resolution	Accuracy	Overload Protection	Input impedance
5V	0.0001V	0.03% +5	1000V	10M Ω (nominal)
50V	0.001V			
500V	0.01V			
1000V	0.1V			

□ AC mV (TRUE RMS: From 5% to 100% of range)

Accuracy (True RMS, from 0% to 100% of range)					
Range	Resolution	Accuracy		Overload Protection	Input impedance
		45~5k Hz	5k~20k Hz		
50mV	0.001mV	0.7%+40	1.5%+60	1000V *N1	>1000MΩ (nominal)
500mV	0.01mV	0.7%+15	1.5%+20		
1000mV	0.1mV				

Notes:

1. Overload protection: 1000V R.M.S. for the circuits <0.3A short circuit.
2. Crest factor \leq 3

□ AC VOLTAGE (TRUE RMS: From 5% to 100% of range)

Range	Resolution	Accuracy		Overload Protection	Input impedance
		45~5k Hz	5k~20k Hz		
5V	0.0001V	0.7%+15	1.5%+20	1000V	1.1MΩ (nominal) in parallel with <100pF
50V	0.001V		2%+20 (<200V)		
500V	0.01V	0.7%+40			
1000V	0.1V		NO SPEC.		

- Maximum overload protection: <10,000,000VxHz;Crest factor \leq 3

□ DC CURRENT

Range	Resolution	Accuracy *N2	Burden Voltage / Shunt	Overload Protection
50mA	0.001mA	0.03% +5	<0.9 V / 1Ω	440mA/1000V Fast blow Fuse
500mA	0.01mA		<0.9 V / 1Ω	
1000mA*N1	0.1mA	0.03%+10	<1.8 V / 1Ω	

Notes:

1. 500mA continuous, >0.5A~1A for 30 seconds maximum.
2. The accuracy is specified as use Relative function, especially to measure current after higher current measurement more than 20mA.

□ AC CURRENT (TRUE RMS: From 5% to 100% of range)

Range	Resolution	Accuracy 45Hz ~ 2kHz	Burden Voltage / Shunt	Overload Protection
50mA	0.001mA	0.5% +30	<0.9 V / 1Ω	440mA/1000V Fast blow Fuse
500mA	0.01mA		<0.9 V / 1Ω	
1000mA *N1	0.1mA	0.5% +40	<1.8 V / 1Ω	

Notes:

1. 500mA continuous, > 0.5A~1A for 30 seconds maximum.
2. Crest factor<=3

□ 1 ms PEAK HOLD (Capturing changes >1 ms in duration)

Function	DC mV/ Voltage	DC Current
Accuracy	2%+400 for all ranges	

□ RESISTANCE

Range	Resolution	Accuracy	Test current	Overload Protection
500 Ω *n4	0.01 Ω	0.15% +8	0.38mA	1000V *N1
5 k Ω *n4	0.0001k Ω	0.15% +5	0.38mA	
50 k Ω	0.001k Ω		38 μ A	
500 k Ω	0.01k Ω		3.8 μ A	
5 M Ω	0.0001M Ω		380nA	
50 M Ω *n5	0.001M Ω	1% +8	38nA	

Notes:

1. Overload protection: 1000V R.M.S. for the circuits <0.3A short circuit.
2. Maximum open voltage: <+4.8V
3. Instant Continuity: Built-in buzzer sounds when resistance is less than 10.0 Ω
4. The accuracy of 500 Ω and 5k Ω is specified after Relative function, which is used to substrate the test lead resistance and the thermal effect.
5. For the range of 50M Ω , the RH is specified for < 60%.

□ DIODE CHECK/ AUDIBLE CONTINUITY TEST

Range	Resolution	Accuracy	Test Current	Open Voltage
Diode	0.0001V	0.05% +5	Approx. 0.38mA	<+4.8V DC

Notes:

1. Overload protection: 1000V R.M.S. for the circuits <0.3A short circuit.
2. Built-in buzzer sounds when reading is below 50 mV approx.

□ K TYPE TEMPERATURE TEST

RANGE	Resolution	Accuracy	Overload Protection
-40 °C ~ 1372 °C	0.1 °C	0.3% +3 °C	1000V *N1
-40 °F ~ 2502 °F	0.1 °F	0.3% +6 °F	

Notes:

1. Do not allow the temperature sensor to contact a surface that is energized above 33V RMS or 70V DC. Such voltages will pose a shock hazard.
Overload protection: 1000V R.M.S. for the circuits <0.3A short circuit
2. The accuracy does not include the tolerance of thermocouple probe, and the meter should be putting on the place will be operating for 1 hour at least.

□ FREQUENCY

Range	Resolution	Accuracy	Min. Input Freq.
99.999Hz	0.001 Hz	0.02%+3	1Hz
999.99Hz	0.01Hz		
9.9999kHz	0.0001kHz		
99.999kHz	0.001kHz		
999.99kHz	0.01kHz	<200kHz	

- Minimum input frequency can be set in Power-ON options.

Sensitivity for Voltage Measurement

FREQUENCY SENSITIVITY AND TRIGGER LEVEL				
INPUT RANGE (Maximum input for specified accuracy = 10 x Range or 1000V)	MINIMUM SENSITIVITY (RMS SINEWAVE)		Trigger Level for DC coupling	
	20Hz~20kHz	20kHz ~ 200kHz	1Hz~ 20kHz	20kHz ~ 200kHz
50 mV	25mV	25mV	20mV	30mV.
500 mV	35mV	50mV	60mV	80 mV
1000mV	60mV	60mV	100mV	120mV
5V	0.3V	0.5V	0.6V	0.8V
50V	3V	5V	6V	8V
500V	30V	NO SPEC.	60V	NO SPEC
1000V	300V	NO SPEC.	400V	NO SPEC

The accuracy for duty cycle and pulse width is based a 5V square wave input to the DC 5V range.

DUTY CYCLE:

MODE	RANGE	Accuracy of Full Scale
DC coupling	0.01%~99.99%	0.3% per kHz+0.3%
AC coupling	5.00%~95.00%	0.3% per kHz+0.6%

PULSE WIDTH:

MODE	RANGE	Accuracy of Full Scale
500ms	0.01ms	0.2%+3
2000ms	0.1ms	0.2%+3

Pulse width must be greater than 10 μ s and its range is determined by the frequency of the signal.

- Maximum input V-Hz and Input Impedance, please refer to AC Voltage measurement.

Sensitivity for Current Measurement

Input Range	Minimum Sensitivity (RMS Sine-wave)
	30Hz~20kHz
50mA	5mA
500mA	25mA
1000mA	60mA

- Maximum input, please refer to AC Current measurement.

OUTPUT SPECIFICATIONS

Accuracy is given as \pm (% of output + counts of least significant digit) at 23°C \pm 5°C, with relative humidity less than 80% R.H.

DC Current Output

☐ mA Simulate:

Range	Resolution	Accuracy
0~25.000 mA	1 μ A	0.03%+5

NOTES:

1. Loop voltage requirement: 24V nominal, 48V maximum, 15V minimum.
2. Compliance voltage: 21 V for 24 V supply
3. Burden voltage: < 3 V

☐ mA Source

Range	Resolution	Accuracy	Maximum Output Voltage
0~25.000 mA	1 μ A	0.03%+5	Approx. 24V *1

NOTES:

1. Compliance voltage: 28 V with battery voltage > 8.4 V

Loop Power Supply

☐ Loop Power Supply: Minimum 24 V@ 20 mA into 1200 Ω load

☐ Loop current measurement

Range	Resolution	Accuracy	Shunt	Overload Protection
DC 30 mA	1 μ A	0.03% +5	10 Ω	100mA

MAINTENANCE



WARNING

To avoid electrical shock, do not perform any service unless you are qualified to do so.

■ SERVICE

If the instrument fails to operate, check battery and test leads, and replaces them if necessary. If the instrument still can't work, double check operating procedure as described in this instruction manual. When servicing, use specified replacement parts only. Following table will guide you to identify basic problems:


Malfunction	Identification
No LCD indication as power ON by rotary switch	<ul style="list-style-type: none"> Check battery and charge it.
No beeper tone	<ul style="list-style-type: none"> Check setup mode whether the beeper has been set to OFF. Then select the driving frequency you want
Failed on current measuring	<ul style="list-style-type: none"> Check Fuse1
No output signal <ul style="list-style-type: none"> Press OUTPUT button, if the sign OUT lit shortly, then disappeared, and replaced with the sign SBY. The sign OUT is lit but without output 	<ul style="list-style-type: none"> Low battery sign is held and indicated. Check the external Load whether exceeded the limitation. Whether the loop has 24V power, if yes, please use mA simulation. You may need to take break for a couple of minutes, let thermal breaker recovery. Check Fuse 2.
No charging indication	<ul style="list-style-type: none"> Check external adaptor whether the output is DC 24V and plug into the charging terminals completely. Line power voltage (100V~240V AC 50Hz~ 60Hz)
Failed on Remote control	<ul style="list-style-type: none"> The optical side of cable connected to meter, the text side of cover should be up. Check the baud rate, parity, Data bit, Stop bit (default is 9600, n, 8, 1) Driver install for USB- RS232.

■ HOW TO CHARGE BATTERY



WARNING

Never discharge the battery by short battery or reverse polarity in any subjects. Always check the battery type before charging battery.

The meter is powered by a 9V NiMH rechargeable battery. To ensure the specification specified, it is suggested to charge battery immediately as the sign “” is displayed and flashing. Use the following procedures to charge the battery:

1. Remove or disconnect the test leads from meter and loop-24V adapter.
2. Turn rotary switch to the “**BCharge**” position. Plug power cord to DC adapter.
3. Plug the Red/ Black banana terminal of DC adapter into terminals on the meter respectively, be sure the polarity. See the Figure-57:

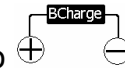


Figure- 57. Charge Battery

4. The primary display will indicate existing battery capacity, and the **SBY** sign is flashing and short tone sounds to remind you whether to charge battery or not. If you want to charge battery, just one touch by pushing “**AC/DC**” button to start charging procedures. **It is suggested never charge the battery as the battery voltage is over 10.0V.**

Battery Voltage	Proportional Percentage
7.5V~10.0V	0%~100%

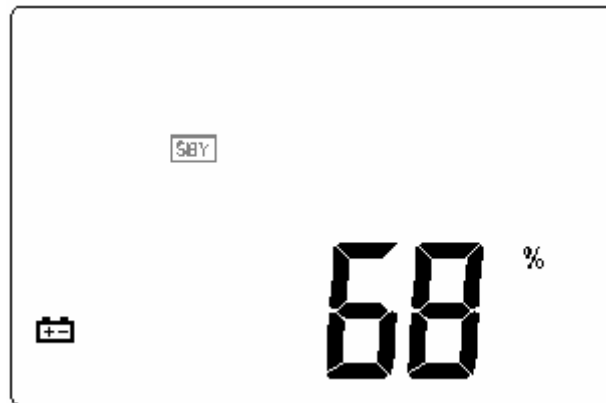


Figure- 58. Battery capacity by percentage

5. The meter will do self-test to check whether inside battery is rechargeable or not. The self-test will take 2~3 minutes, no pushbuttons can be operated in this period. If something wrong, the error message will be indicated as following:

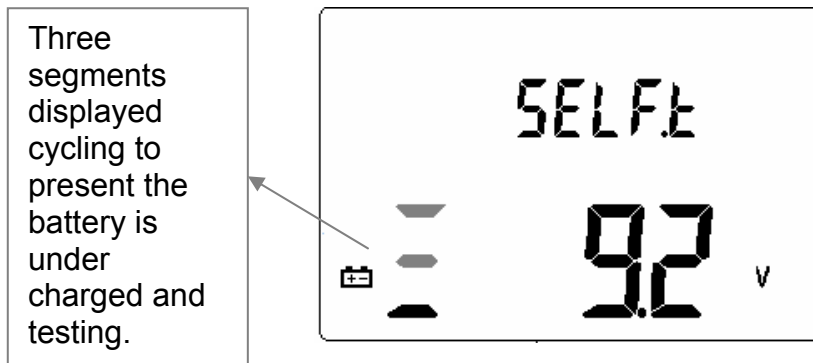


Figure- 59. Self test

Error Condition	Secondary Display
OL 1. No battery inside 2. Failed battery 3. Battery is full	
C-Err 1. Non rechargeable battery inside 2. Failed battery	

Figure- 60. Error message

If such error message occurred, check whether the battery is specified one. We have done as possible as we can to prevent wrong battery to be charged and best recognition. Maybe some batteries from different manufactures have bad quality. Please make sure the battery is specified rechargeable battery before starting charge function again. Once the specified rechargeable battery has been used, press “AC/DC” button to do self test again. If same error condition occurred, replace with a new battery.

6. The smart charging mode will be started if passed self test. The charge time is limited within 135 minutes. That means the battery will not be charged over 135 minutes. The secondary display will count down the charging time. You can expect when the battery will be fully charged. During charging period, no pushbuttons can be operated. The “OL” error message maybe indicated during charge period to prevent overcharging on the battery.

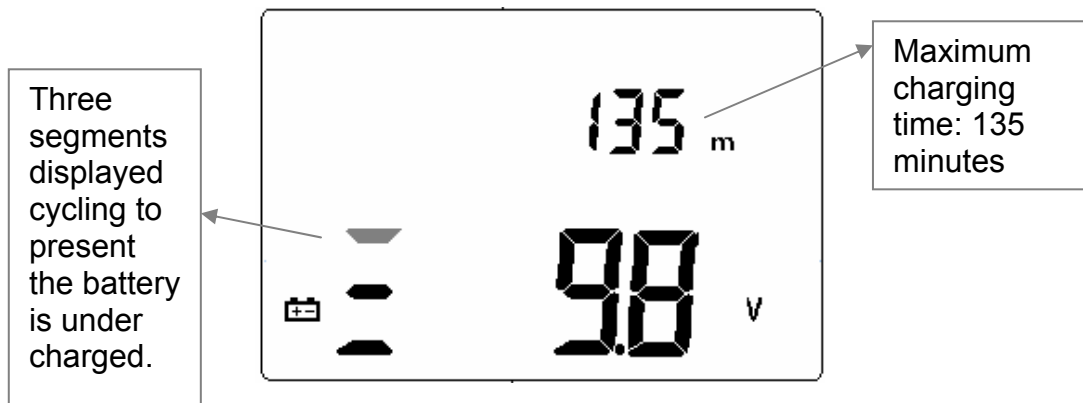


Figure- 61. Charging mode

7. The charge end message (C-End) will be indicated on secondary display as the charging cycle has been finished. The primary display will indicate how many minutes have been done on trickle state. The maximum indication is 1999 minutes. The trickle charging current still be provided to keep the battery capacity. The signs of \overline{f} and \overline{t} will be cycling display to present the trickle state. You can push SCAN button to see how many percentage of battery capacity has been charged.

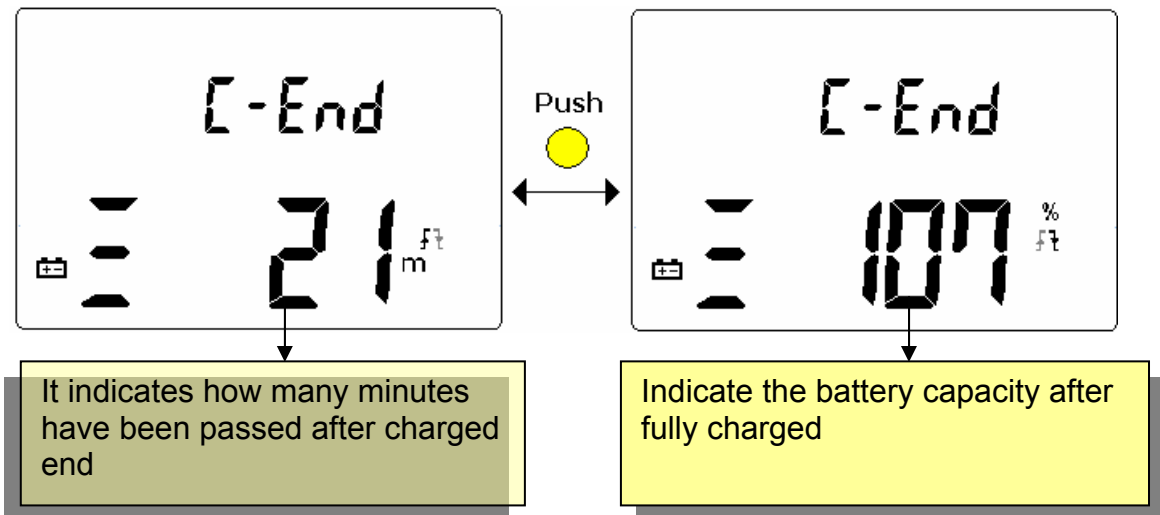


Figure- 62. Charge end and Trickle state

8. Usually, the battery has been fully charged. If you feel the battery life as worst as you can't acceptable. Please replace a new rechargeable battery.
9. Remove the DC adapter when the C-End is indicated on secondary display. Don't turn the rotary switch before removed the adapter from terminals.

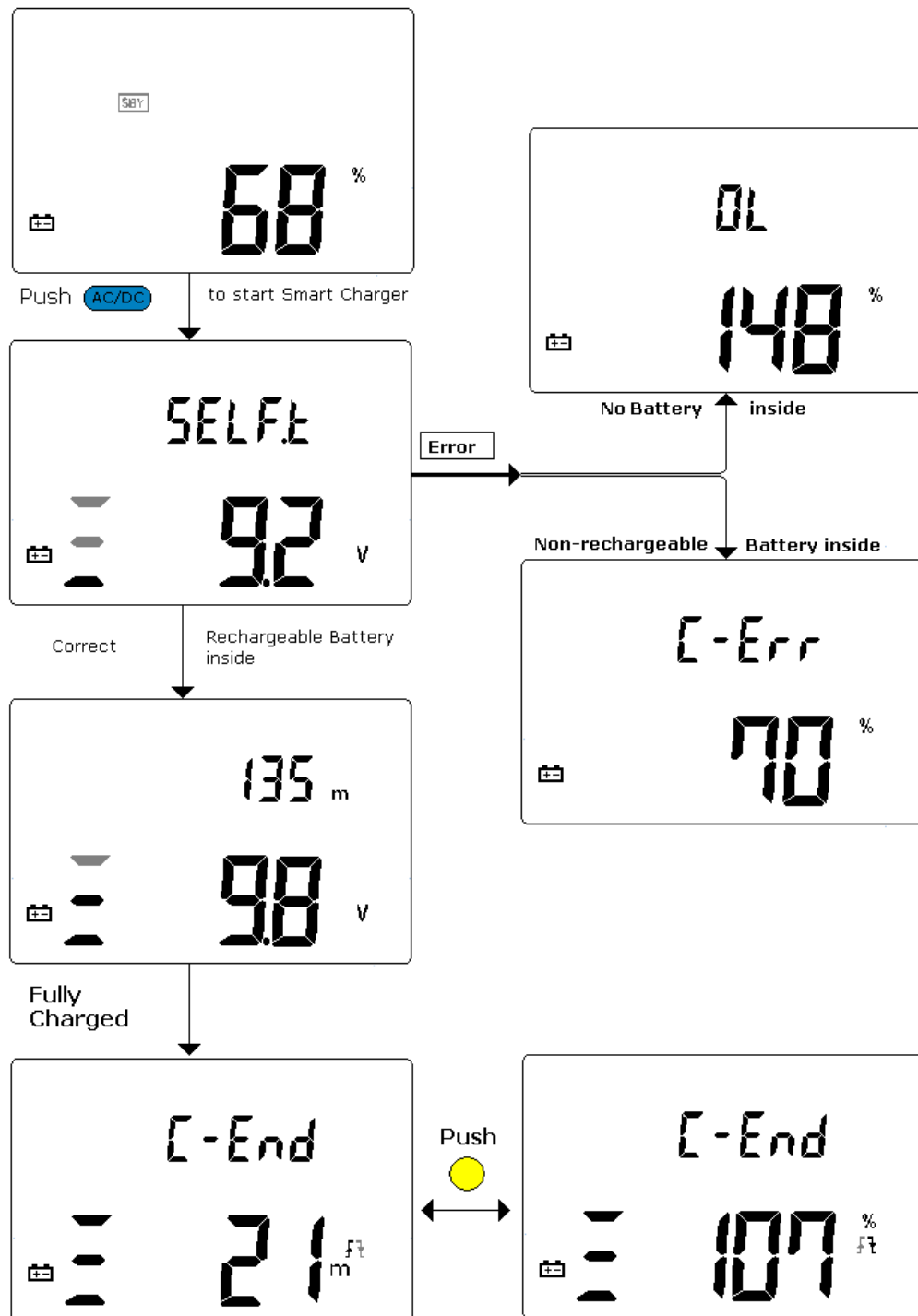
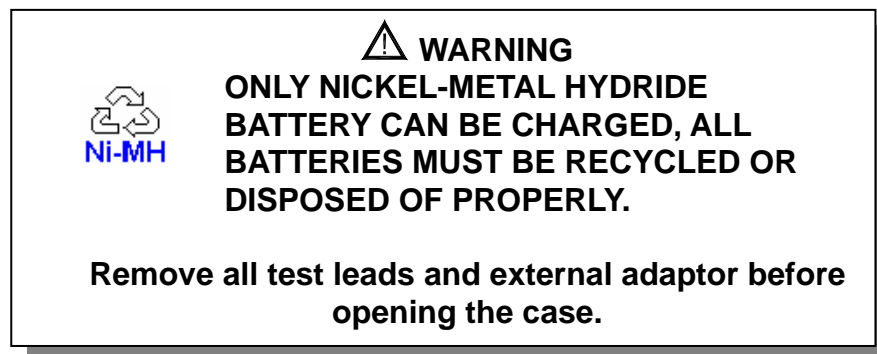


Figure- 63. Battery charging procedures

■ BATTERY REPLACEMENT



1. Remove protective Holster.
2. Loosen one screw on the cover of battery compartment.
3. Slide down the battery cover, then pull up and remove the cover. See **Figure-64**.
4. To replace with specified rechargeable battery.
5. Reverse the procedure of opening cover to close the bottom cover.

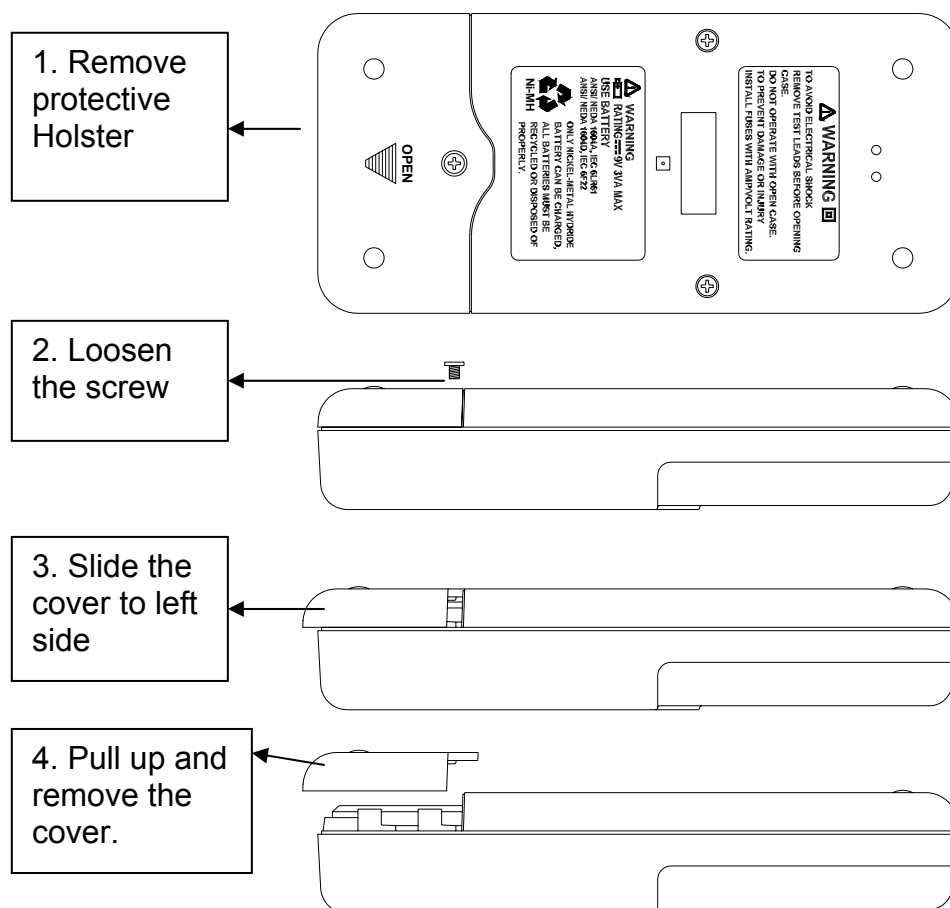


Figure- 64. Battery replacement

■ FUSE REPLACEMENT

Use the following procedures to replace the fuses of the meter:

1. Use the rotary switch to turn the meter off, and disconnect the test leads from external equipment. Be sure the adaptor has been removed.
2. Remove the cover of battery compartment as Fuse replacement.
3. Loosen 3 screws on bottom case, pull up and remove the cover.
4. Lift the circuit board as shown in **Figure-65**.
5. Remove the defective fuse by gently prying one end of the fuse loose and sliding the fuse out of the fuse bracket.
6. Install a new fuse of the same size and rating. Make sure the new fuse is centered in the fuse holder.
7. Ensure that the rotary switch on the top case and circuit board switch stay on the **OFF** position.
8. Then re-fasten the circuit board and the bottom cover respectively.
9. The rate, position and size for fuses see the below table.

POSITION	P/N	RATING	SIZE	Type
Fuse1	62-25651-1	440mA/1000V	10x38	Fast blow Fuse
Fuse2	62-25651-1	440mA/1000V	10x38	

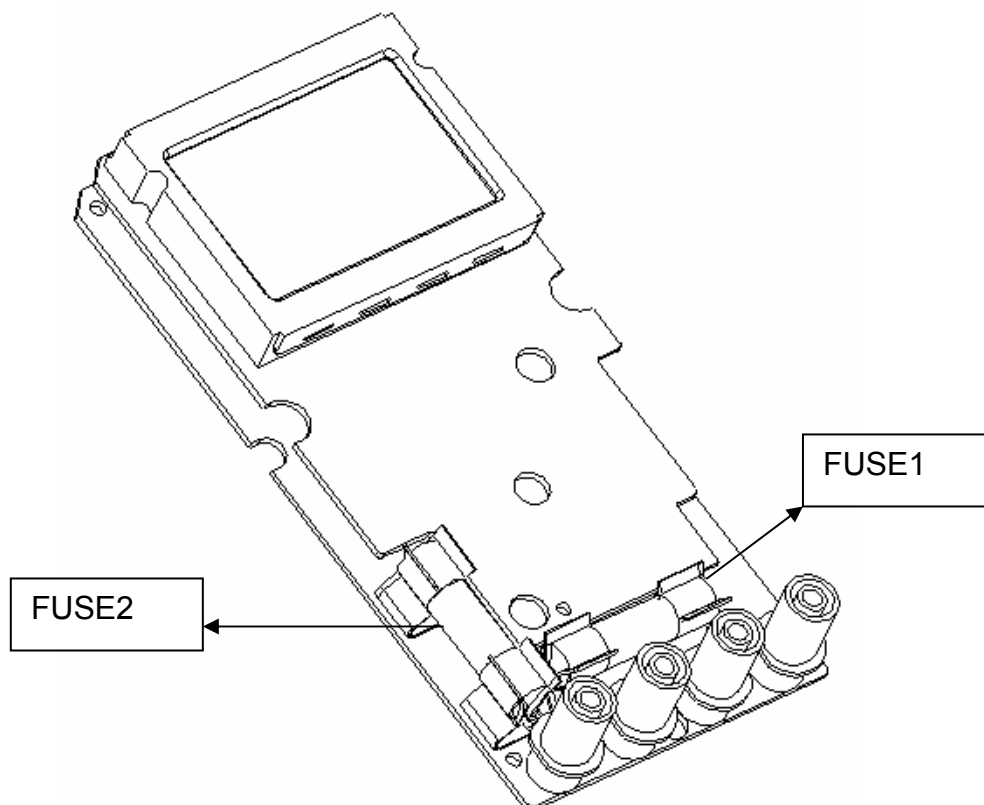


Figure- 65. Fuse replacement.

■ **CLEANING**



WARNING





To avoid electrical shock or damage to the meter, do not get water inside the case.

To clean the instrument, use a soft cloth dampened in a solution of mild detergent and water. Do not spray cleaner directly onto the instrument, since it may leak into the cabinet and cause damage. Do not use chemicals containing benzene, benzene, toluene, xylene, acetone or similar solvents to clean the instrument. After cleaning, make sure the instrument is dried completely before using.

■ **STANDARD ACCESSORIES**

	<p>P/N: Instruction Manual in a CD-ROM.</p>
	<p>P/N: 91-25898-1 Starting Guide</p>
	<p>P/N: 61-25035-1- 9V Ni-MH (Nickel-Metal Hydride) rechargeable batteries</p>
	<p>P/N: 30-25229-1/2U TL88-1 UL/CE Approval Test leads.</p>
	<p>P/N: 30A-25641-1/2 Alligator clip leads, banana to alligator clip, it is for output use only. The maximum rating is 3A/30V.</p>
	<p>P/N: 15A-25595-2 Protective rubber holster</p>
	<p>P/N: External Adapter INPUT: AC 100 -240V/50-60Hz OUTPUT: DC 24V/0.2A Included two transfer adapters</p>
	<p>P/N: 29B-25197-1A Soft carrying case</p>

■ **OPTIONAL ACCESSORIES**

	<p>P/N: CP-898 Communication package included full isolation optical cable and software disc.</p>
	<p>P/N: 30-25670-* DP-26 miniature Transition adapter, it is non-compensation. It used to transfer the miniature connector of temperature to banana terminals</p>
	<p>P/N: 30-25659-2 DP-27 K-type Bead Probe (miniature) The accuracy of thermocouple probe is shows as below: Temperature Rating (wire): Continuous 204 °C, Single reading 260 °C Measuring Range: -50 °C to +800 °C (MAX). Accuracy: $\pm 2.2^{\circ}\text{C}$ or $\pm 0.75\%$ of reading from 0 °C to 800 °C (whichever is greater), $\pm 2.2^{\circ}\text{C}$ or $\pm 2\%$ of reading from 0 °C to -50 °C (whichever is greater)</p>
	<p>P/N: 30-25775-1 TP-01 K-type bead probe (lantern terminals)</p>